



Use of NHERI Facility to Understand the Behavior of Seismic Collectors in Steel Building Structures

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UA



Multi-University Research Project



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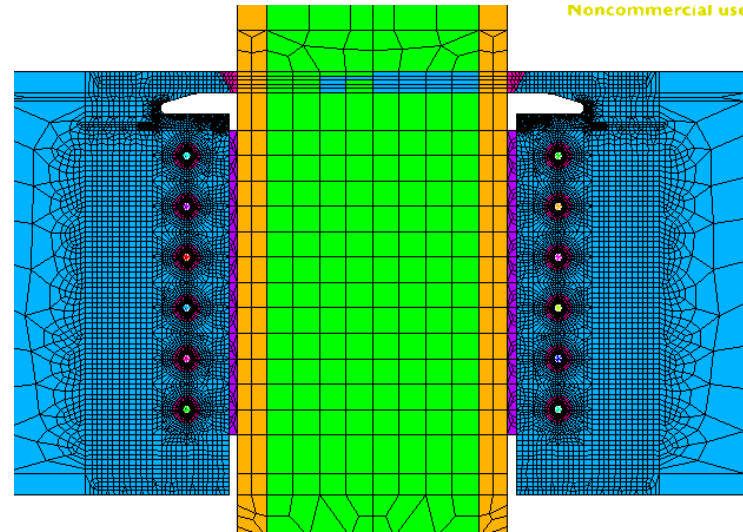
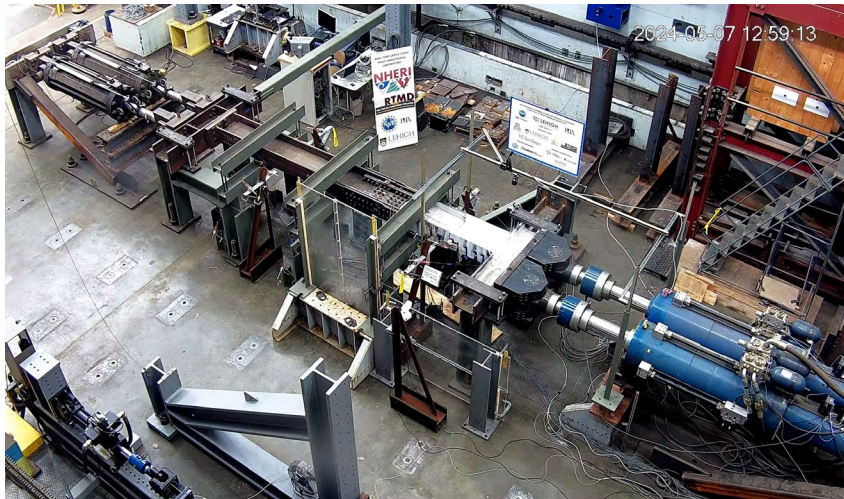
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Multi-University Research Project



Acknowledgment

Industry Partners



Professional Collaborators



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Rafael Sabelli, S.E.



Chris Tokas
Roy Lobo
Ali Sumer

Collectors

In past research most of the focus is on the Vertical elements of the SFRS

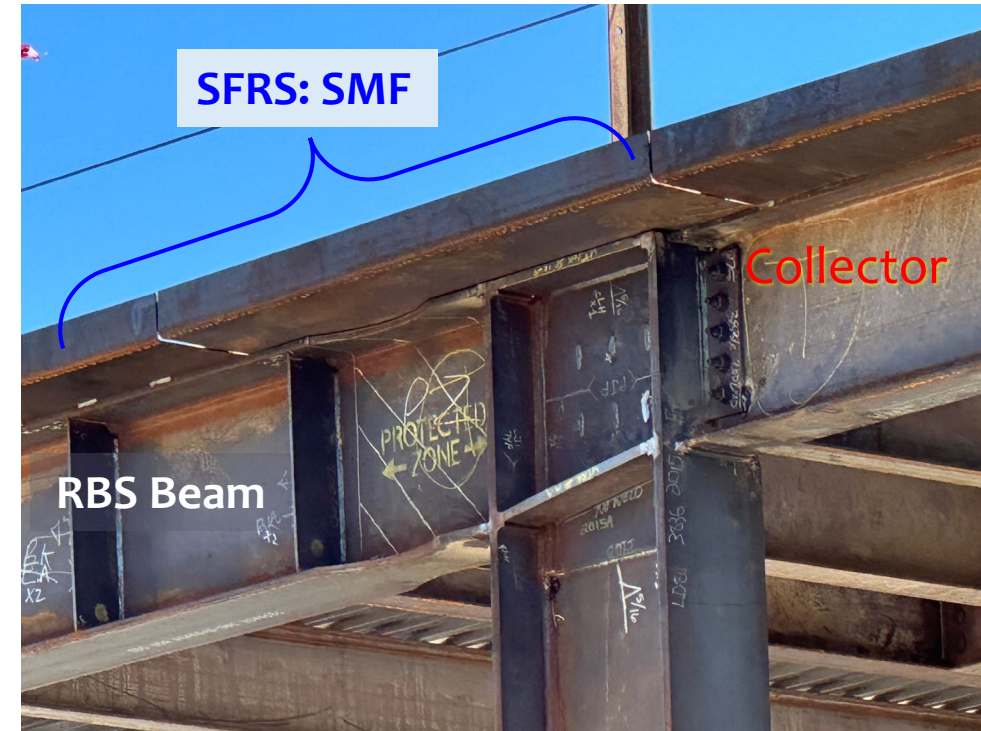
Research on collectors is limited so far. Associated code clauses and design guidelines are very few.



SFRS: SCBF
(Specially Concentrically Braced Frame)

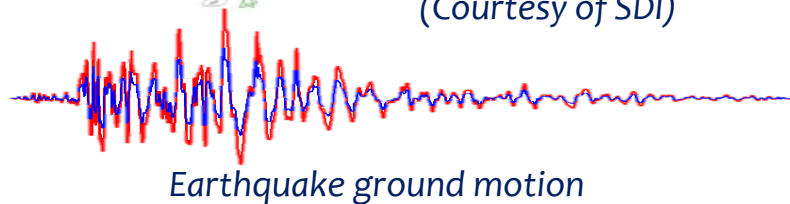
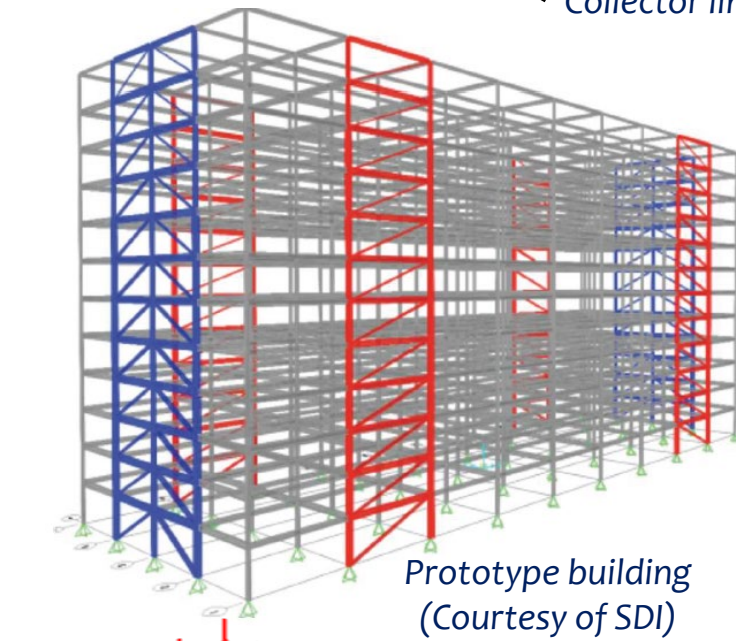
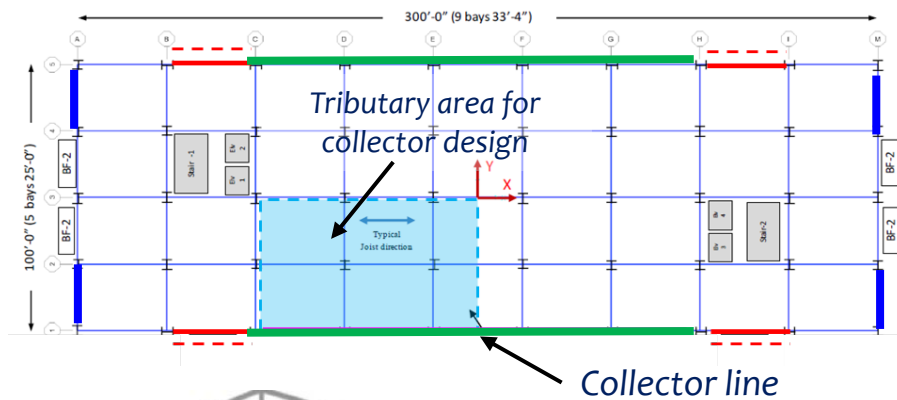


SFRS: SMF
(Special Moment Frame)

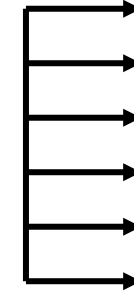


Collector at the SFRS

Background: Inertial Force Transfer Mechanism



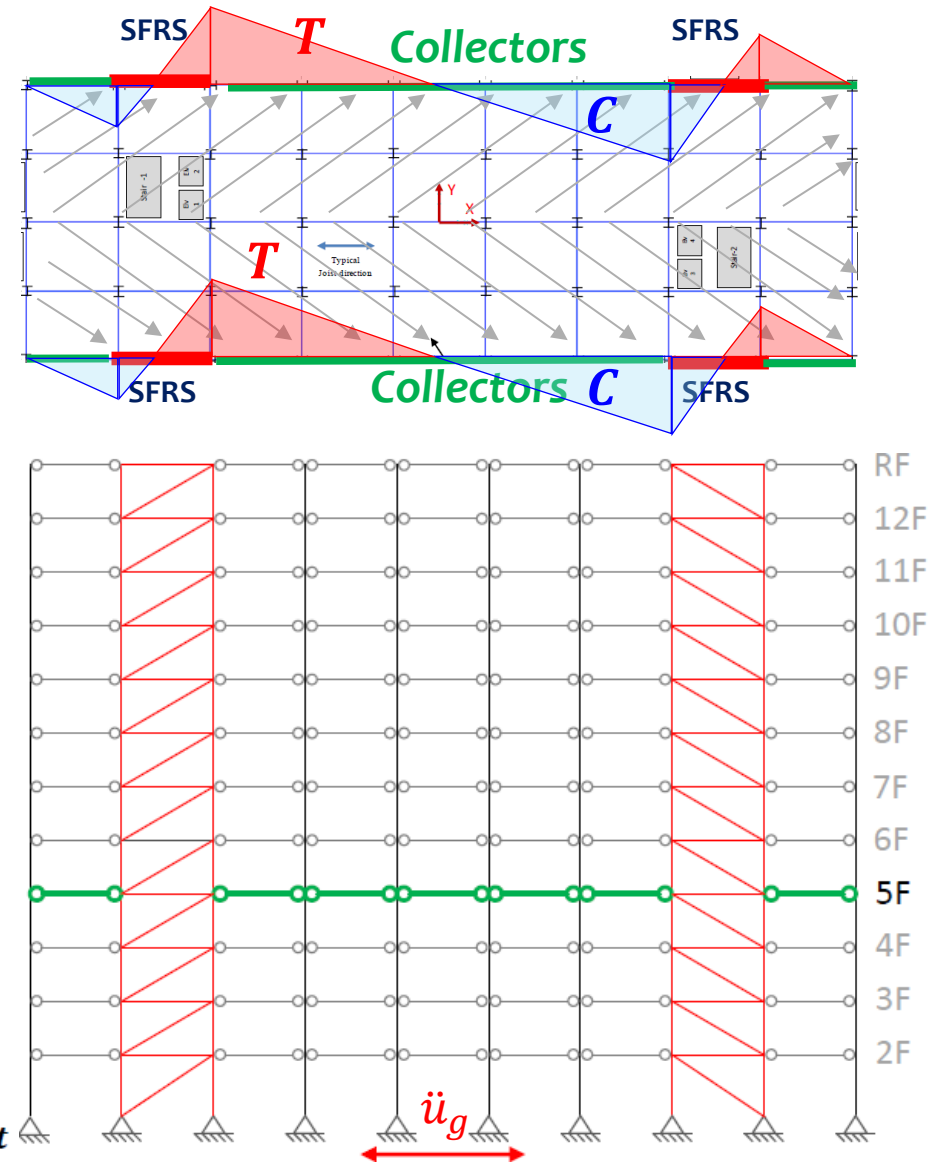
$$F_{i5} = -M_5 a_5^t$$



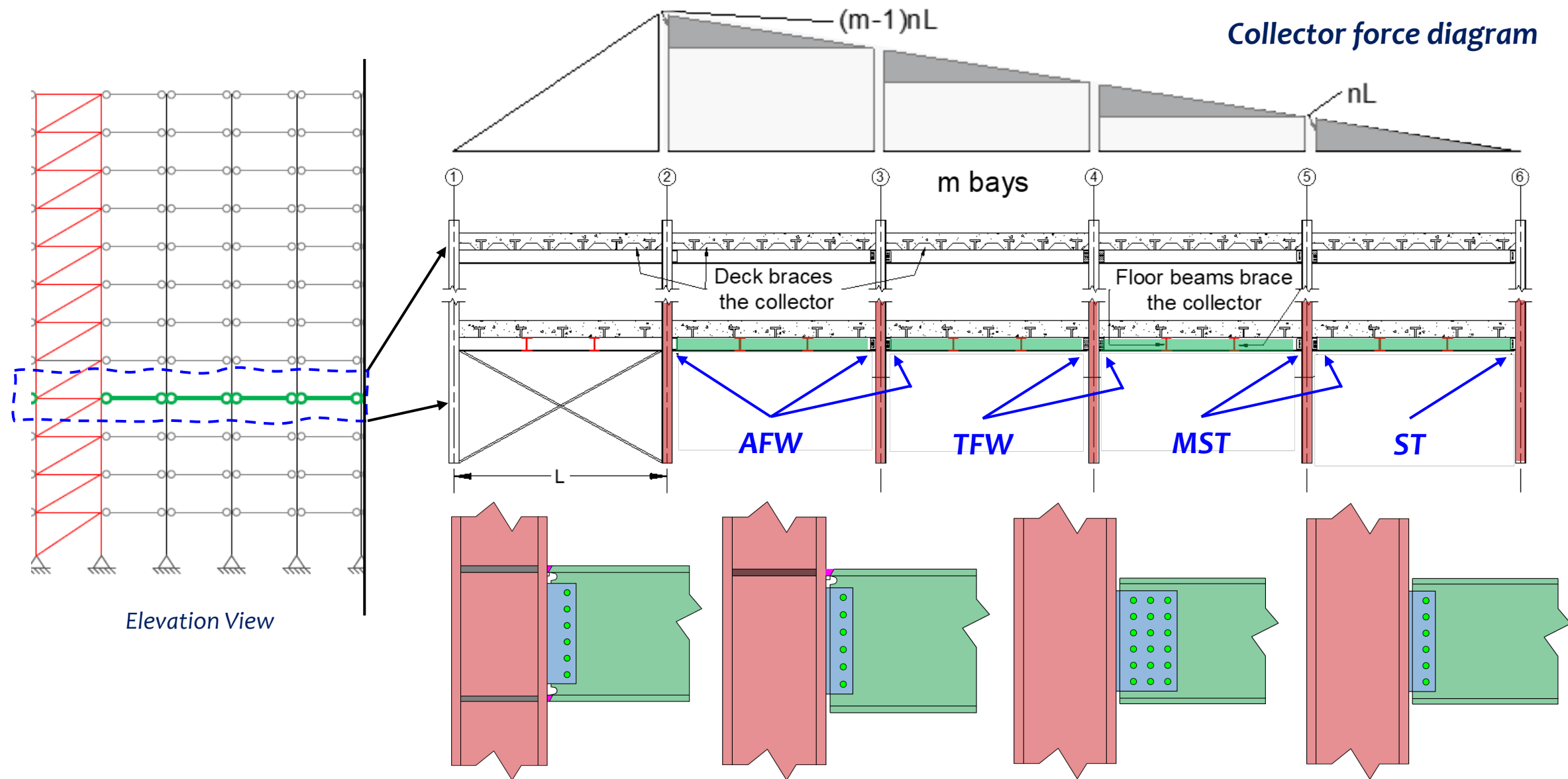
y

a_5^t

a^t

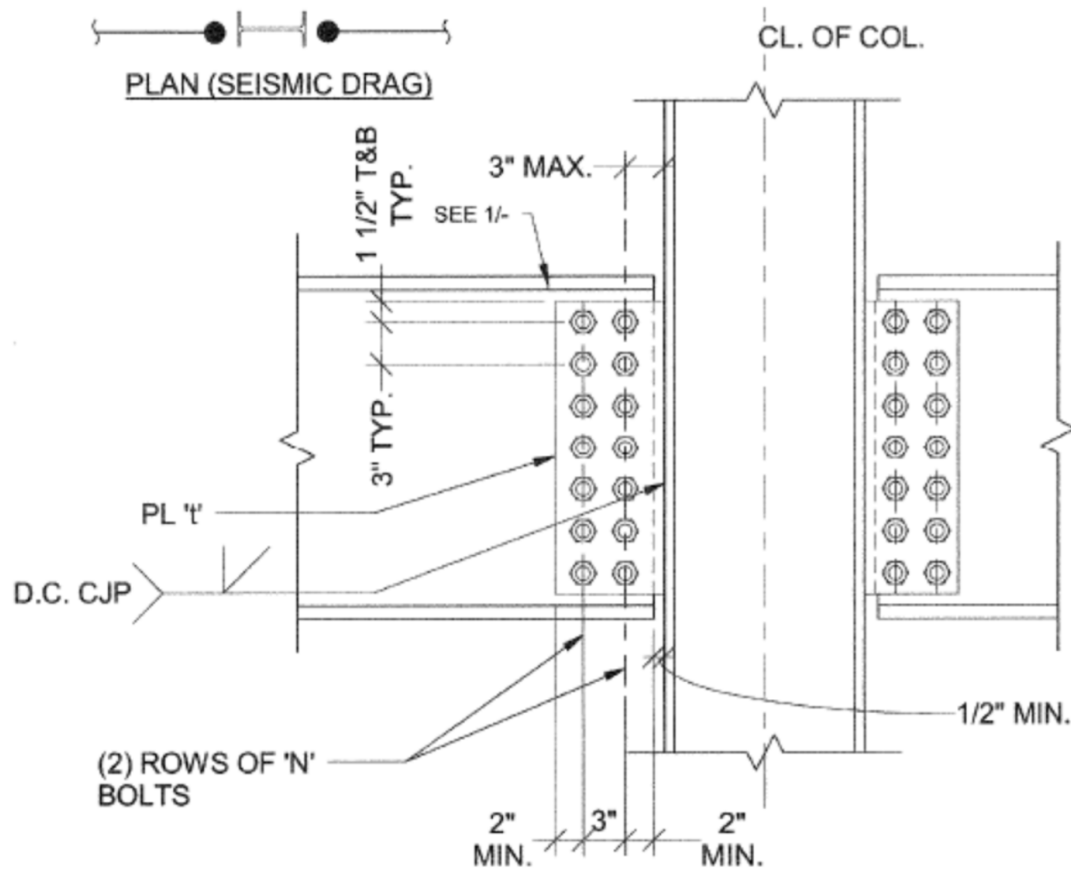


Collector Connection



Collector Connection

Multiple Bolt Row Shear Tab (MST) Connection



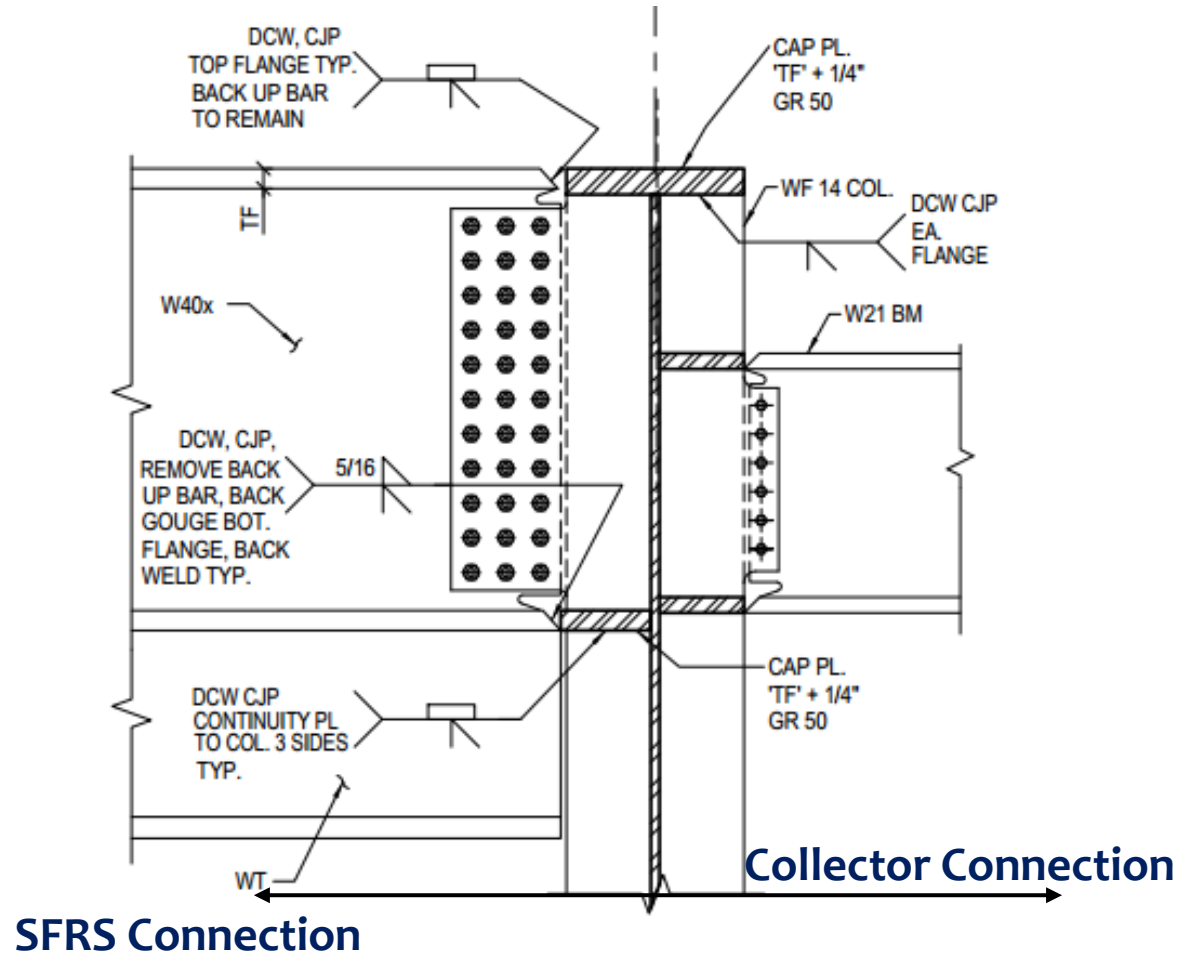
(Courtesy of Herrick)



(Courtesy of Chao-Hsien Li)

Collector Connection

All Flange Welded (AFW) Connection

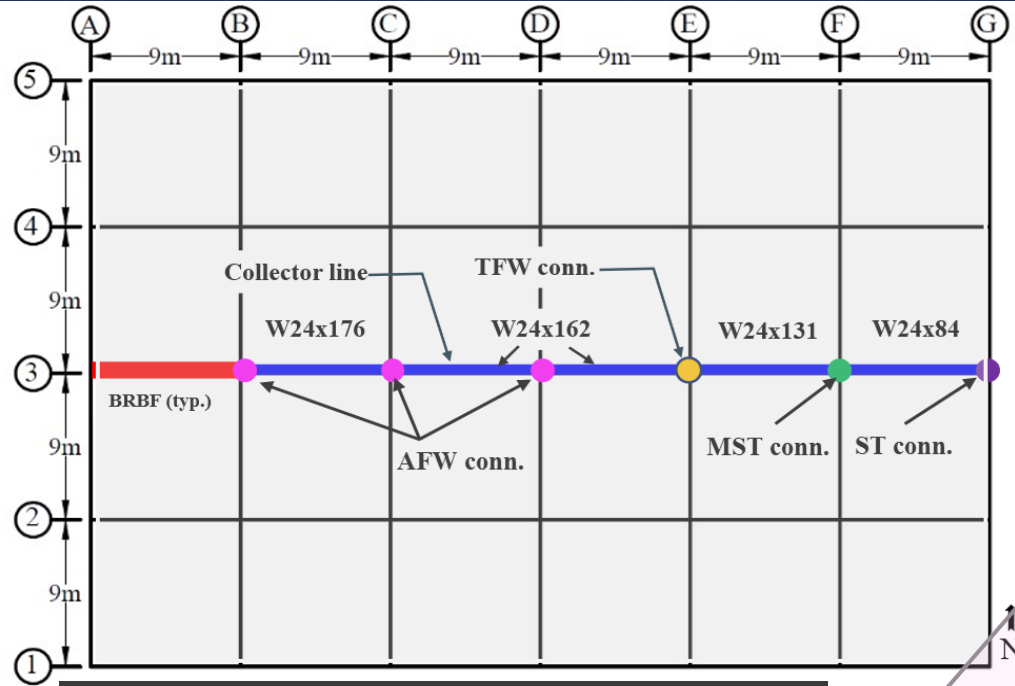


(Courtesy of Dr. Fleischman)

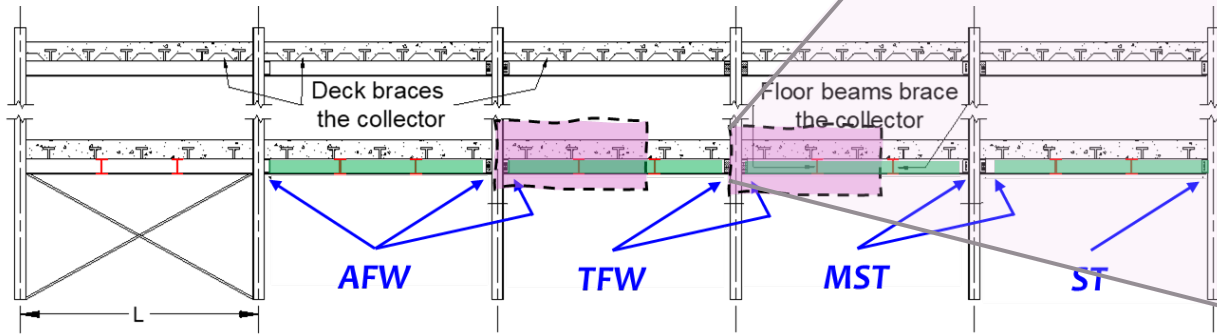


All flange welded (AFW) Connection

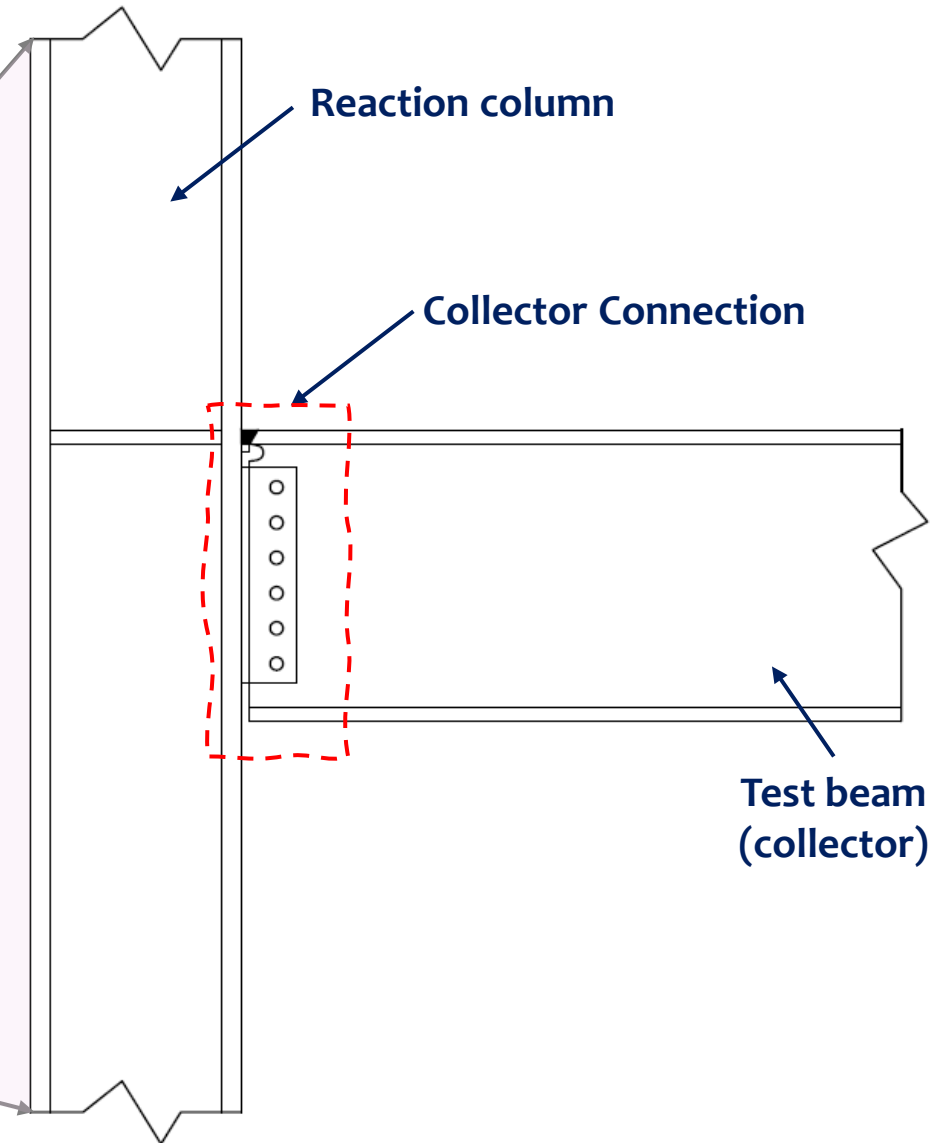
Prototype Structure



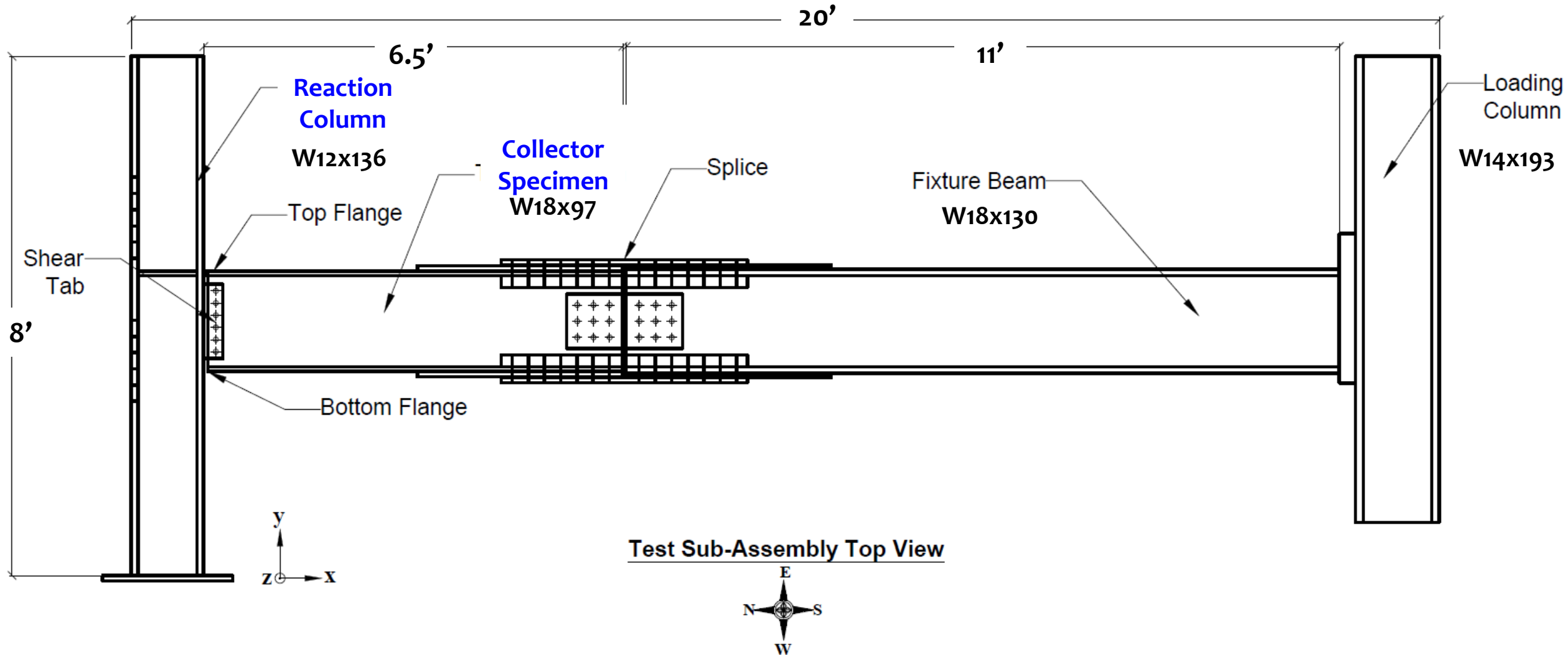
Plan (only showing quarter area, tributary to a collector line)



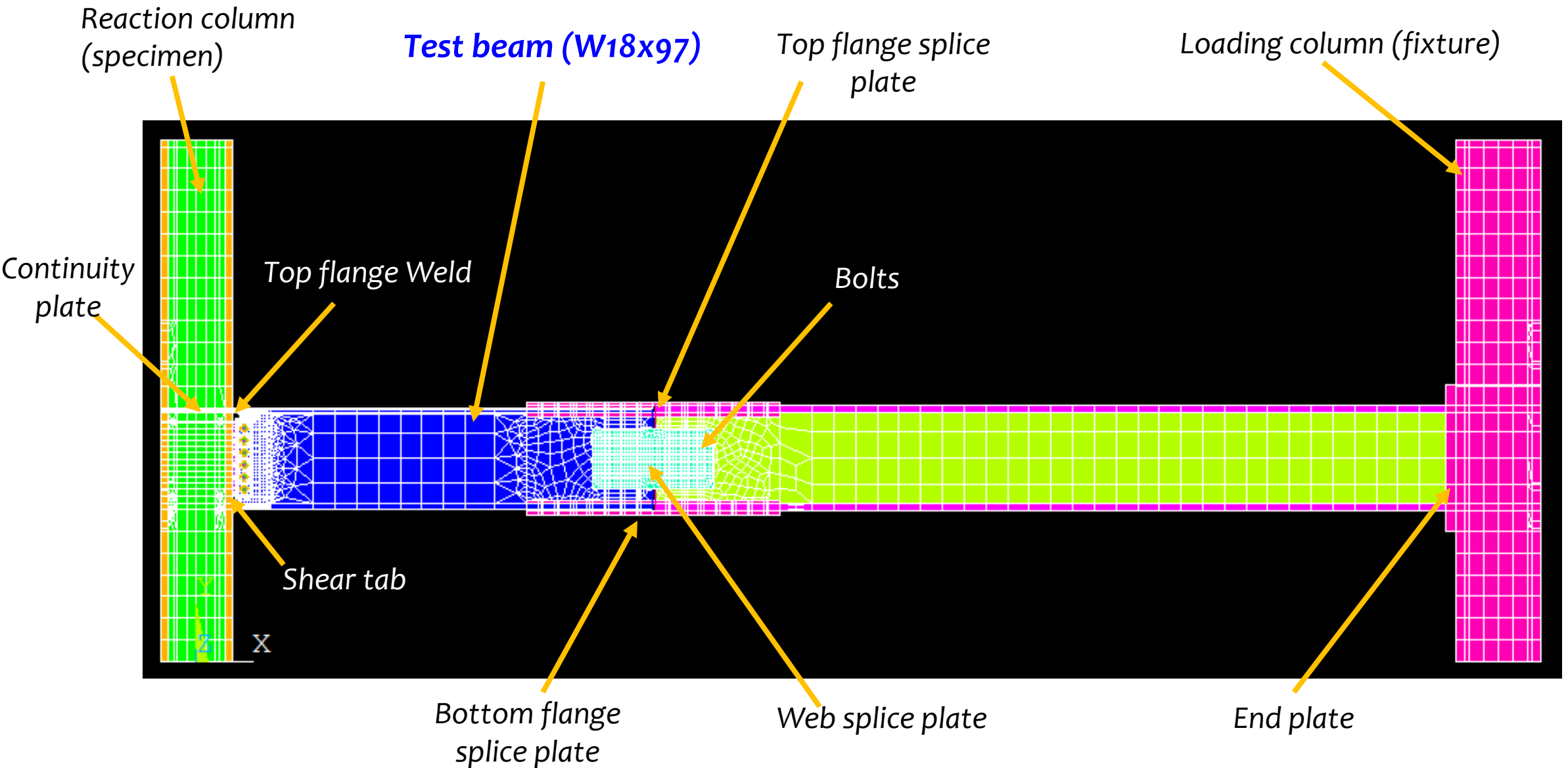
Elevation



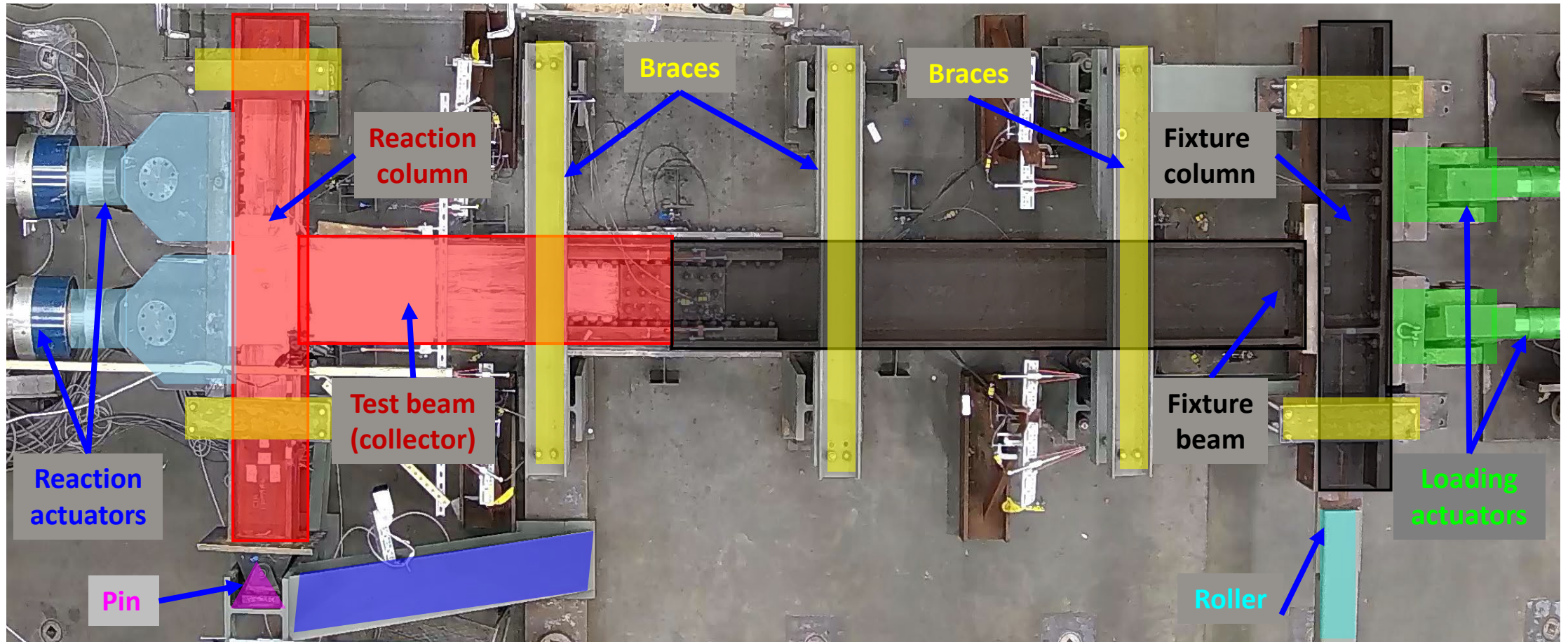
Test Sub Assembly



FE Model of Test Sub Assembly



Test Setup



 Test specimens

 Reaction actuators

 Pin support

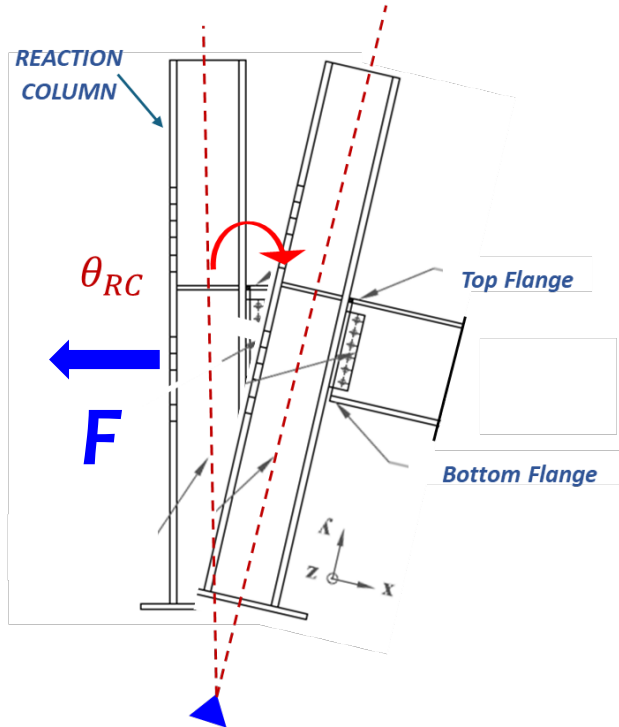
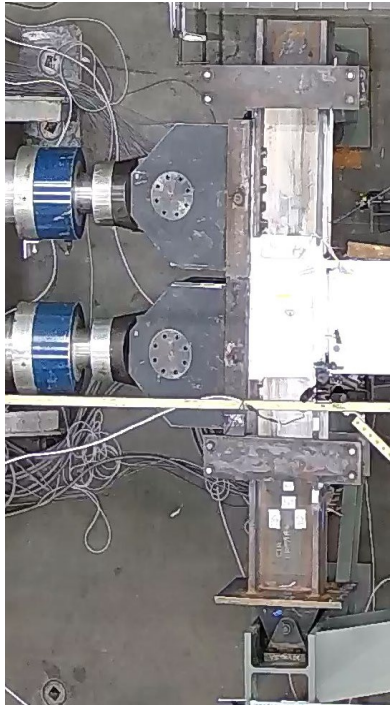
 Braces

 Fixture

 Loading actuators

 Roller support

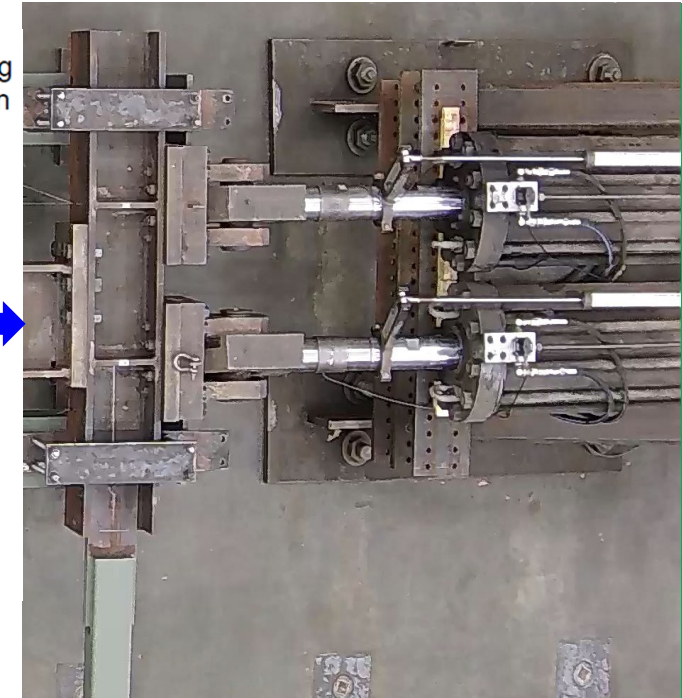
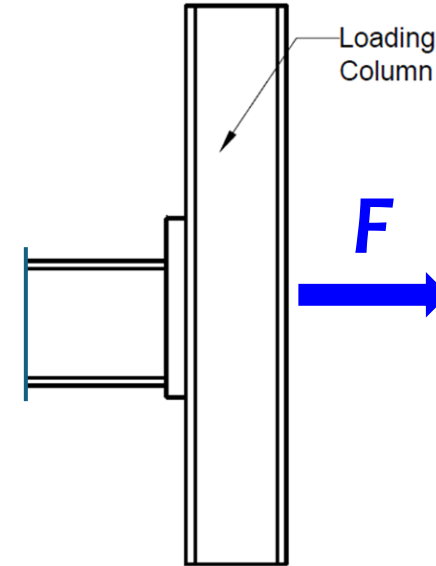
Actuators



NHERI Actuators
(Rotation actuators)

- Support the reaction force
- Imposed a rotation on the reaction column

- **Each actuator has a loading capacity of 550 kips**
 - **Loading capacity of 2 million pounds**



NAVY Actuators
(Loading actuators)

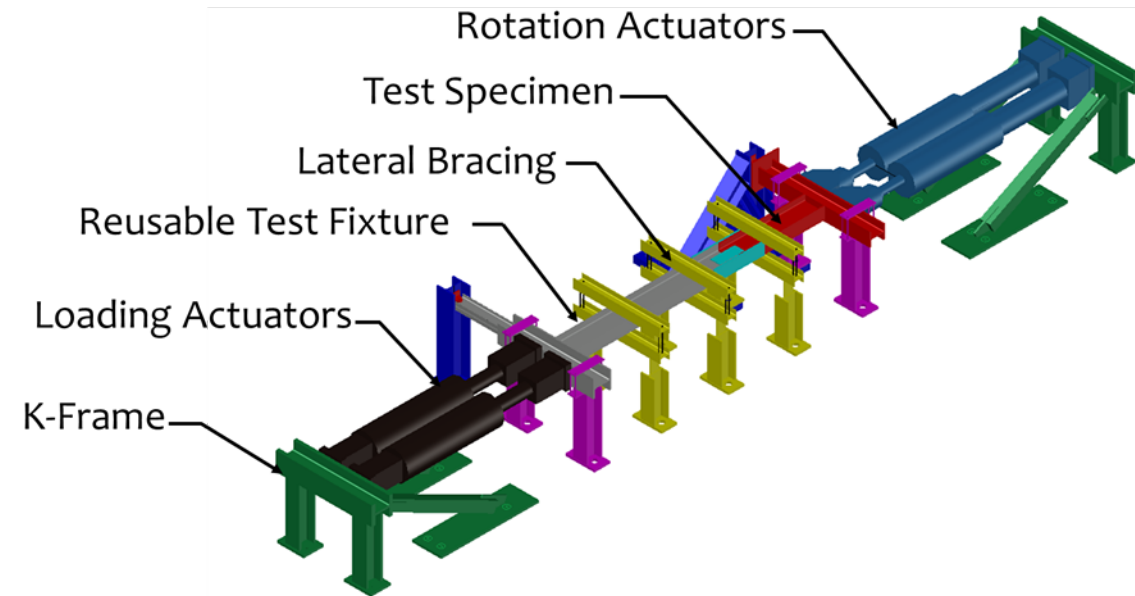
- Apply the cyclic collector force

Test Fixture Design

Lehigh team designed a reusable test fixture

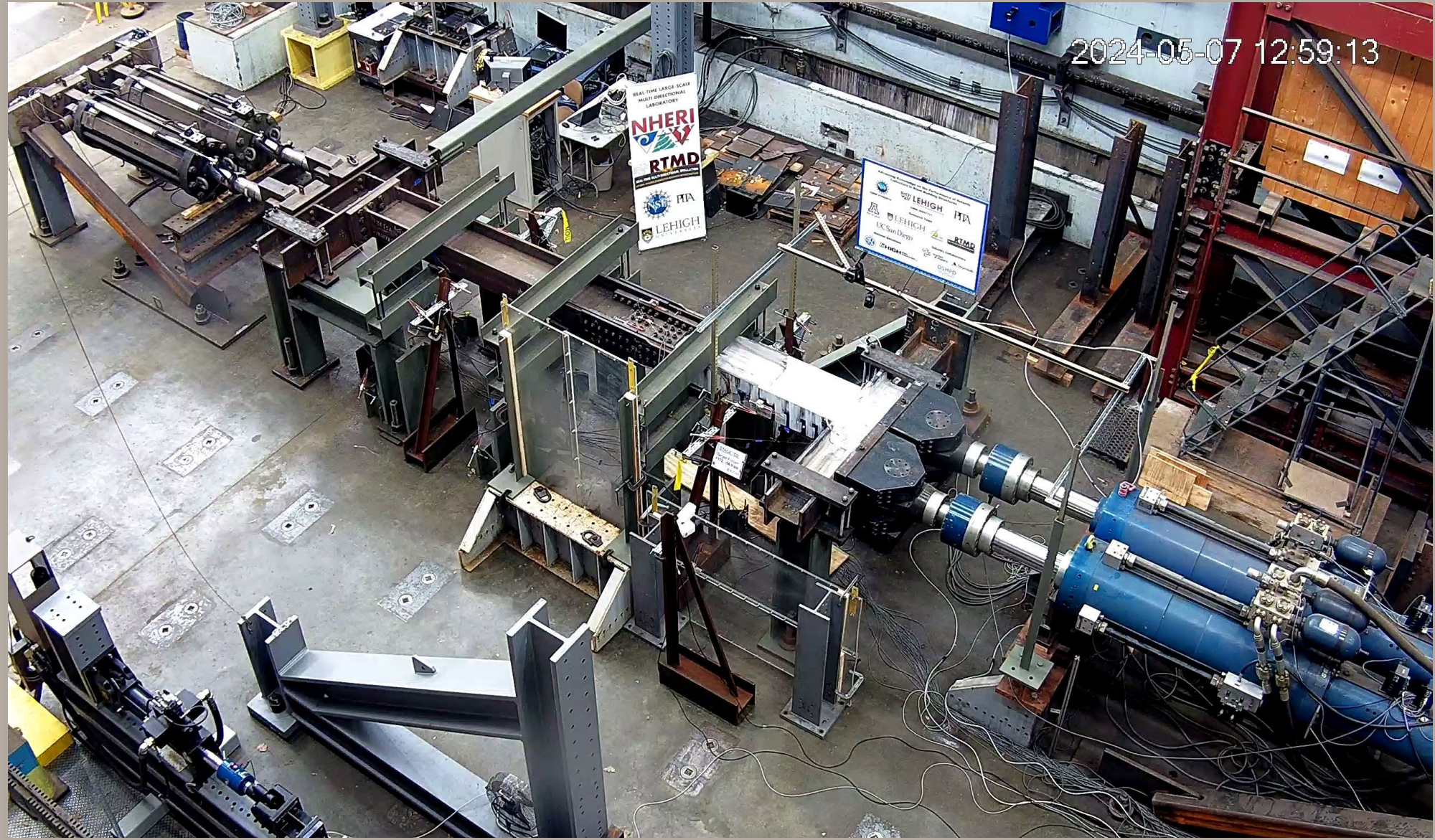
Key Design Features

- *Reusable fixture beam and loading column*
- *Splice plates and Filler plates*
- *K-Frames*
- *Lateral Bracing*
- *Column Support, Pin and Roller Support*



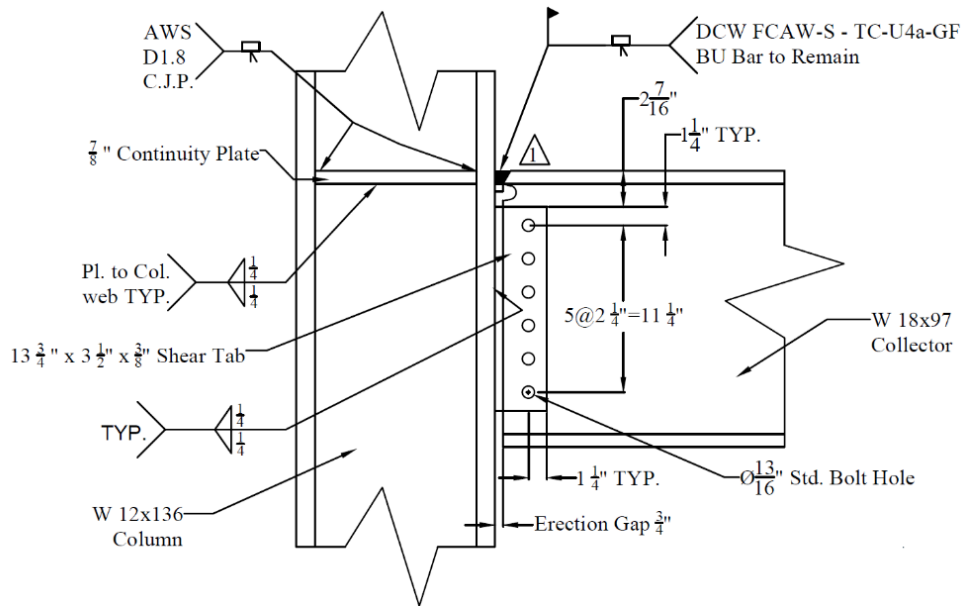
(Max Beedle 2020,
Jessica Duke, 2021)

Large-Scale Collector Connection Experimental Testing



Test Collector Connection

Top Flange Weld (TFW)



W12x136
Column

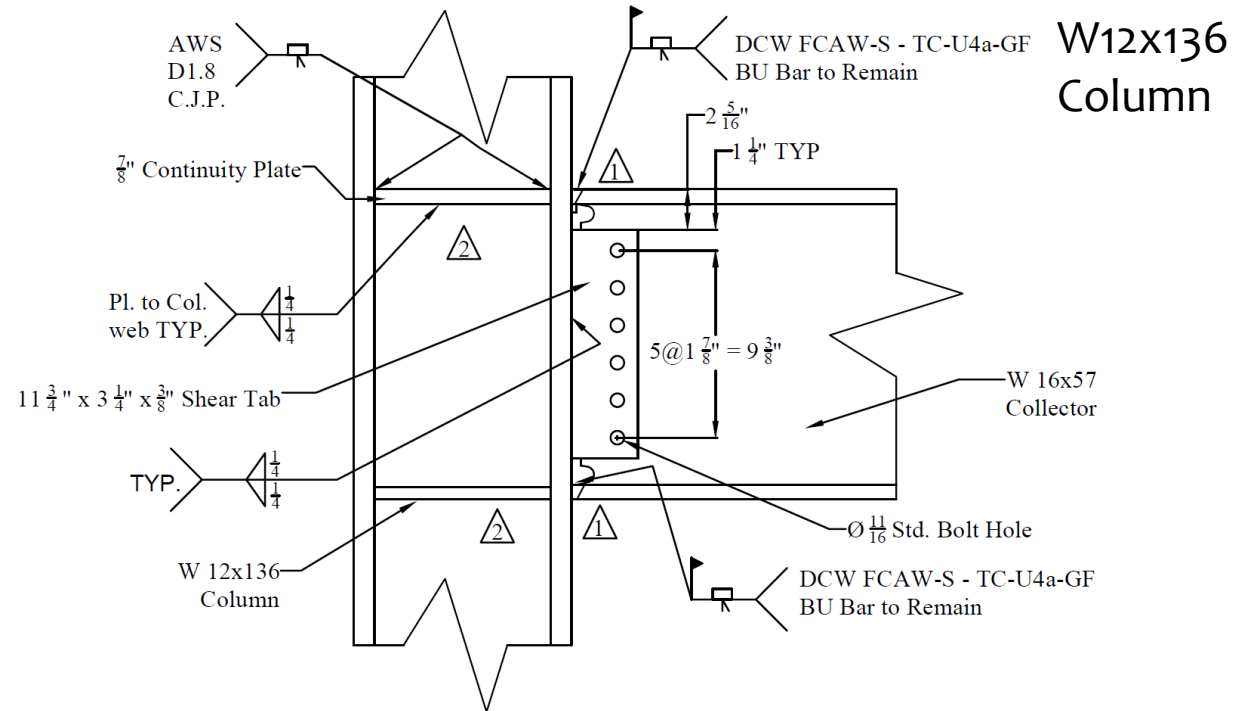


W18x97
Collector

The TFW is a **3/4-scale test specimen** based on a **Full-Scale Prototype**

Test Collector Connection

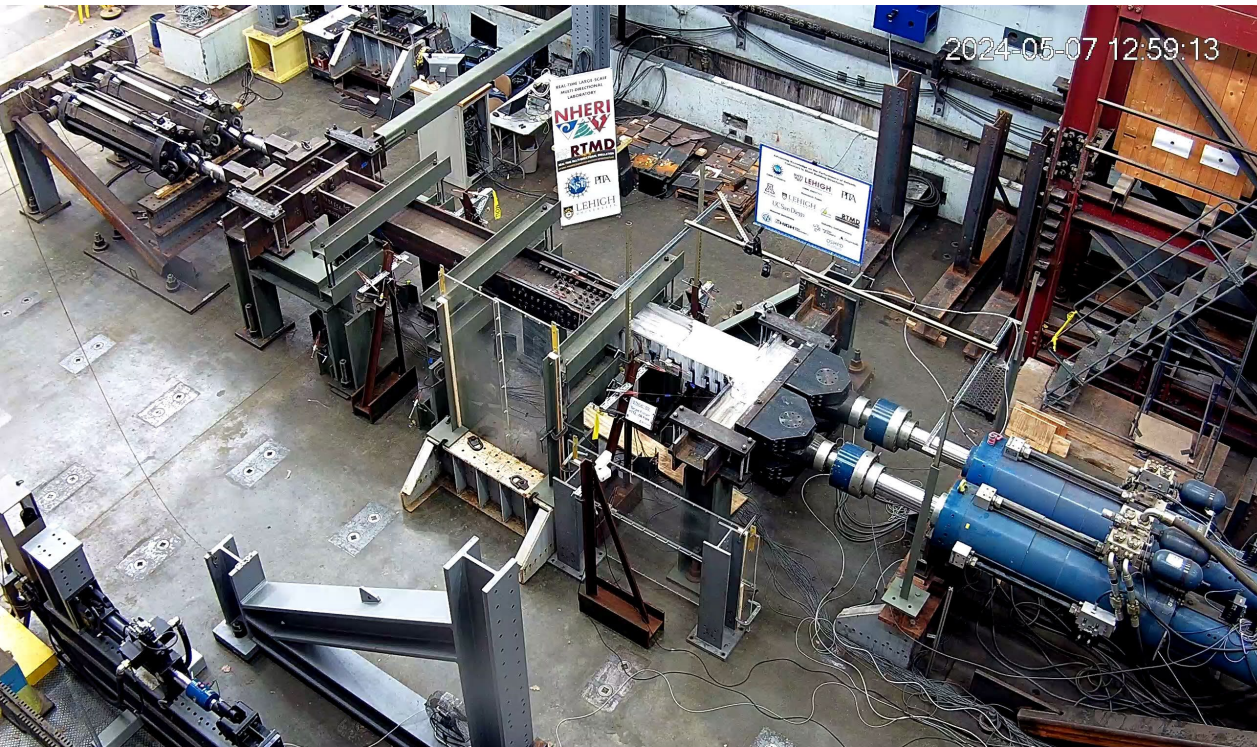
All Flange Weld (AFW)



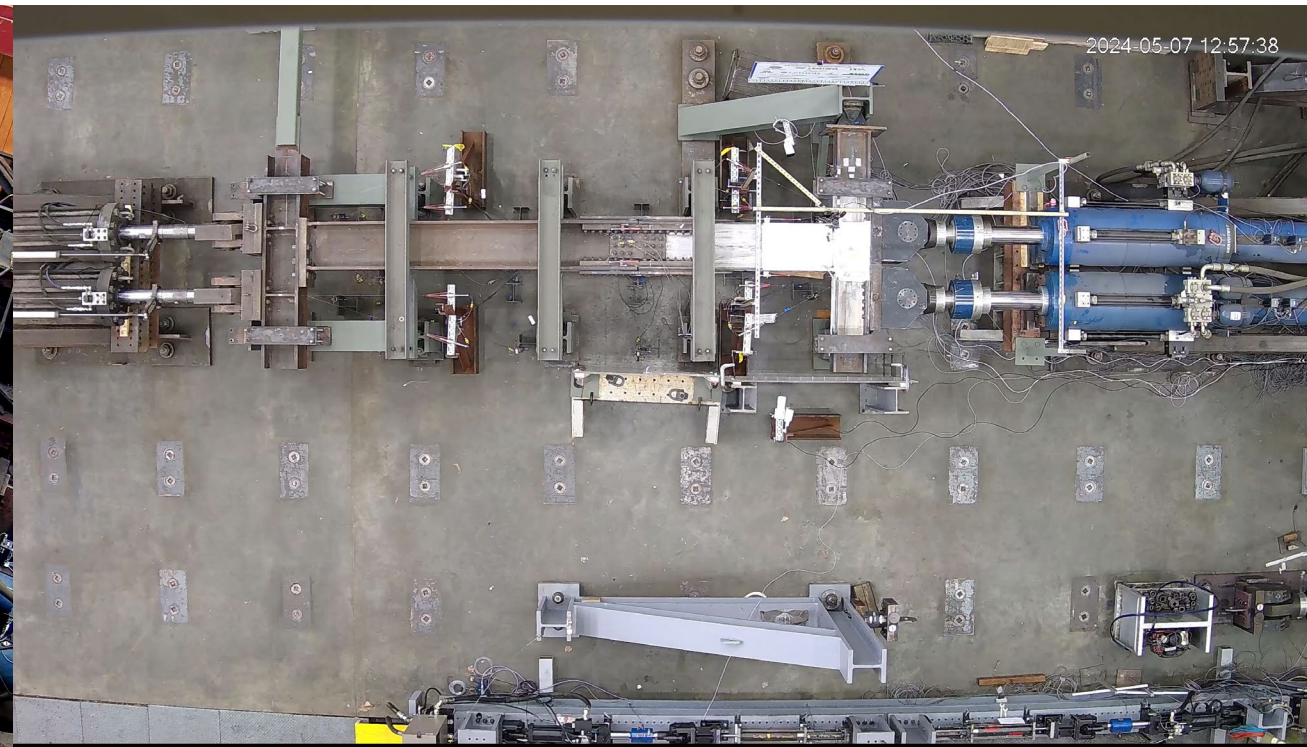
W16x57
Collector

The AFW is a **2/3-scale test specimen** based on a **Full-Scale Prototype**

Videos/Photos Recording



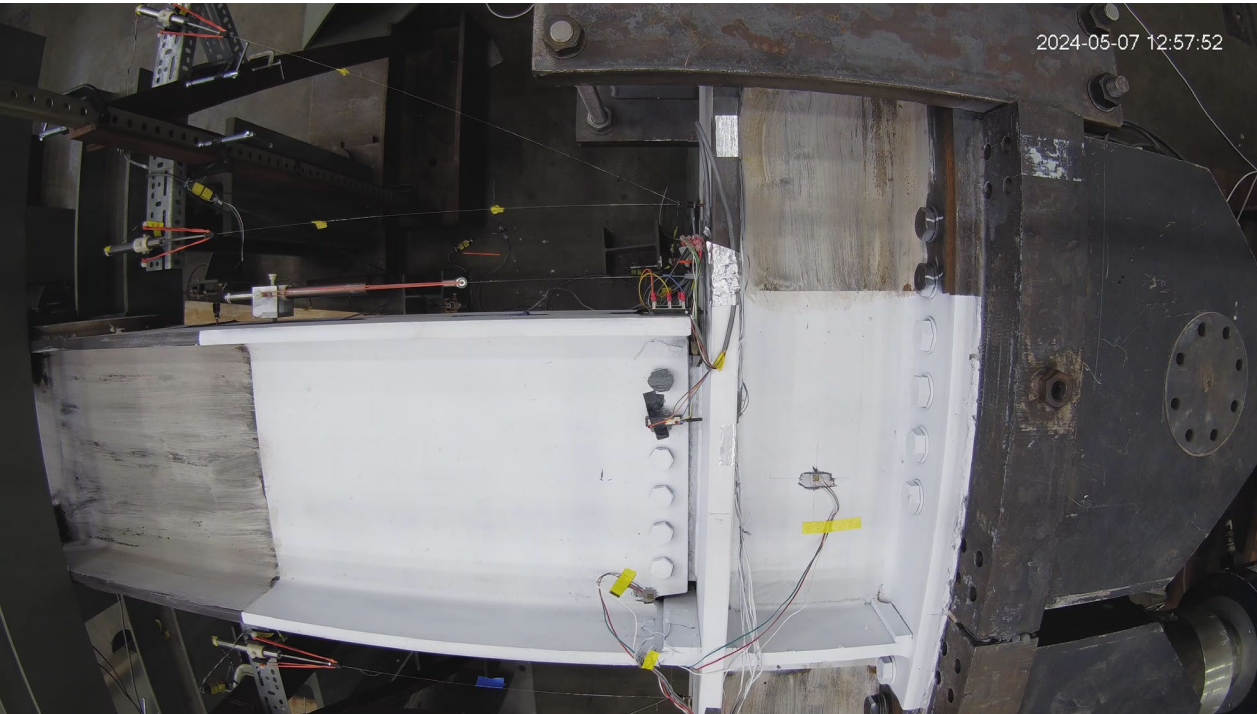
Perspective View



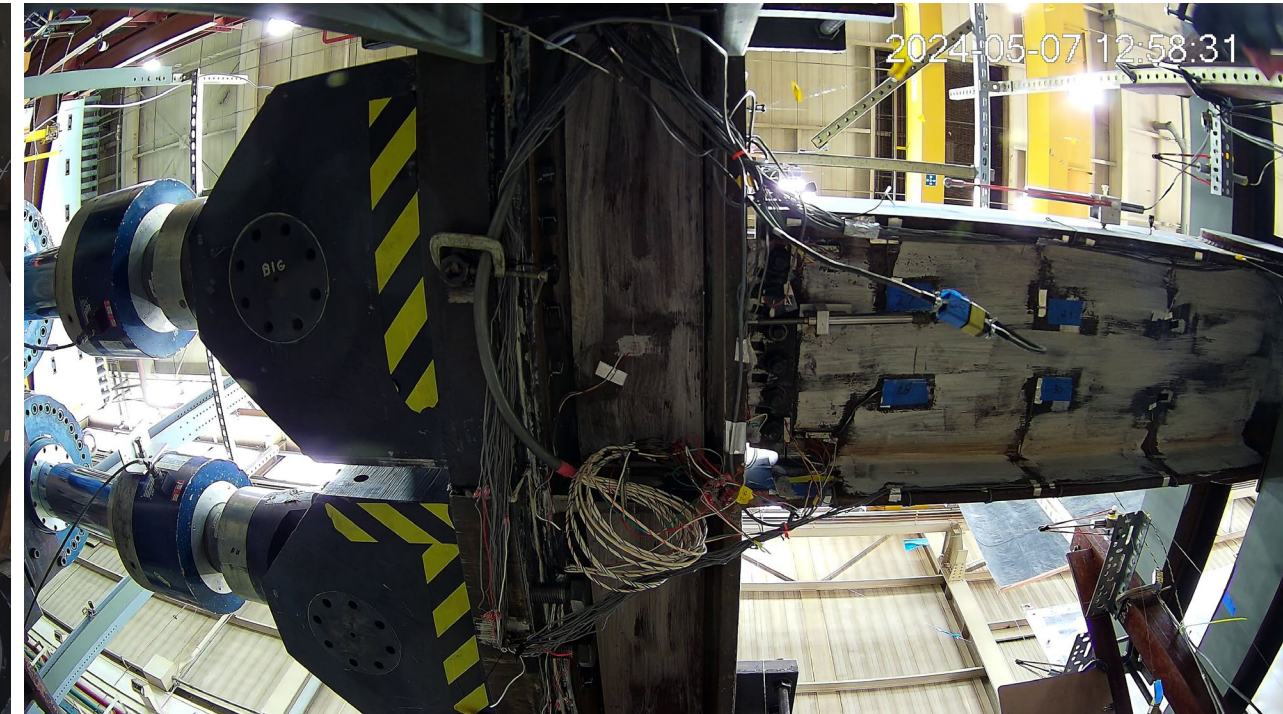
Birds Eye View

All camera feeds were streamed live in real time for remote observation and monitoring.

Videos/Photos Recording



Connection Region (Top-side)

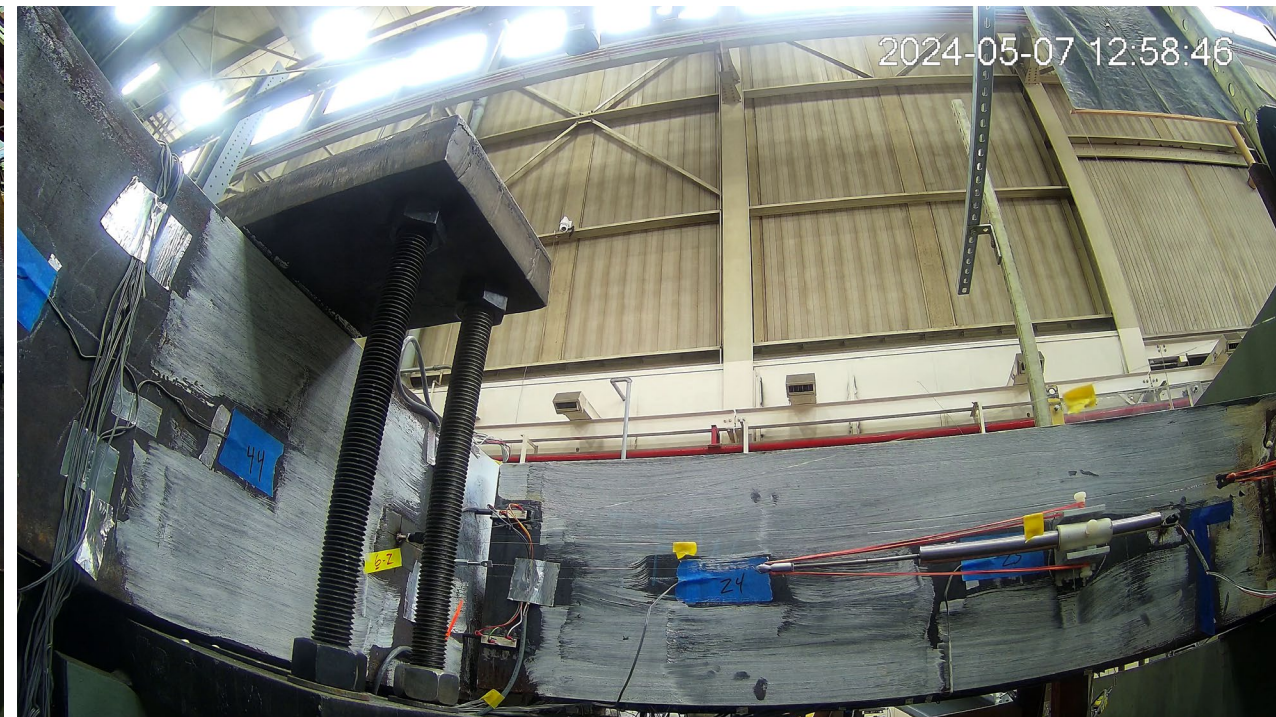


Connection Region (Bottom side/ST side)
(Whitewashed region)

Videos/Photos Recording



Top flange View

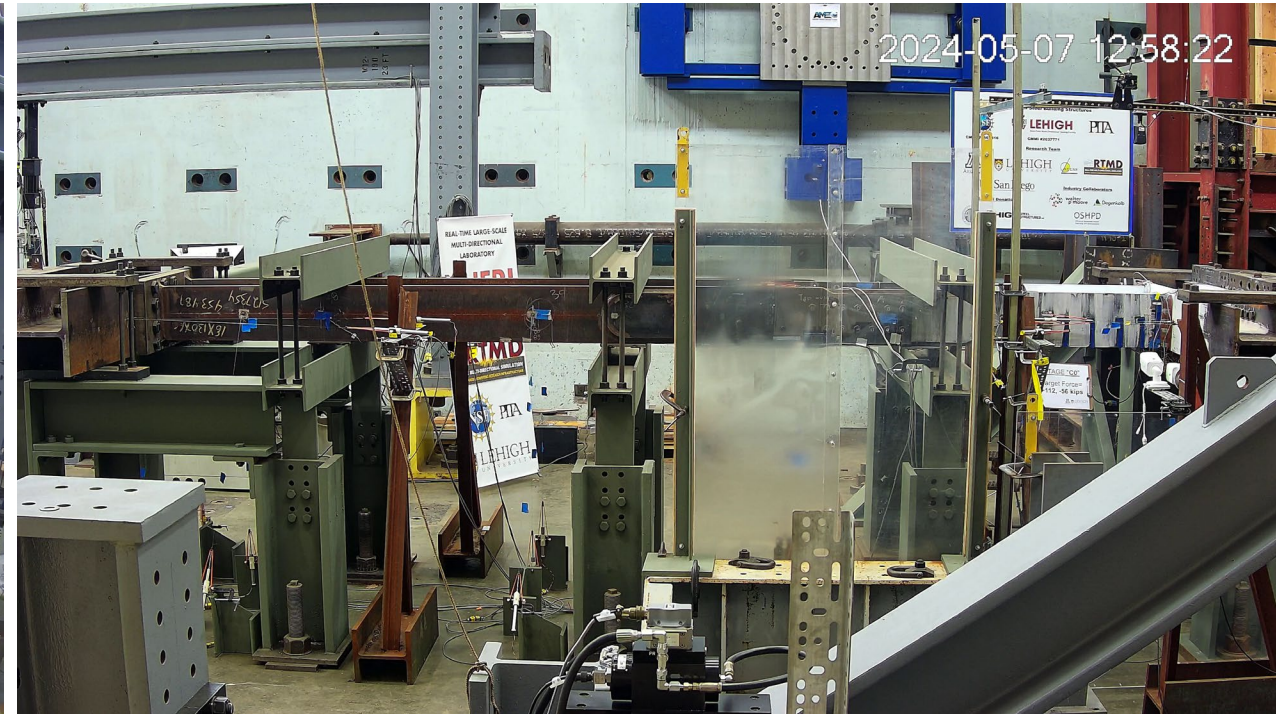


Bottom flange view

Videos/Photos Recording



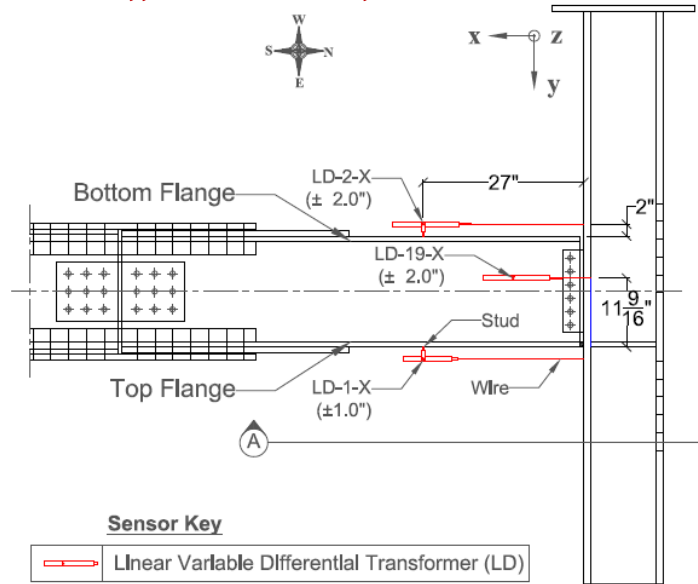
Side View (Wide)



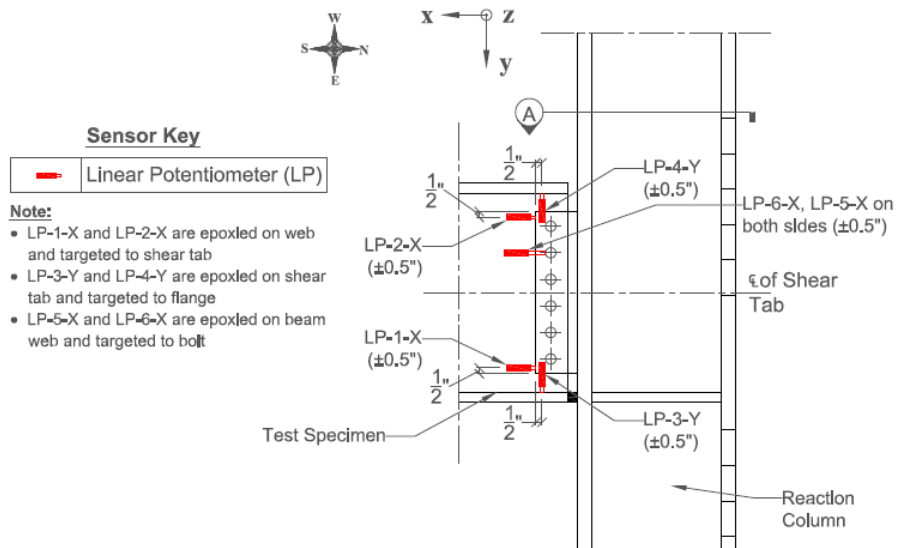
Side View (Wide)

Instrumentation

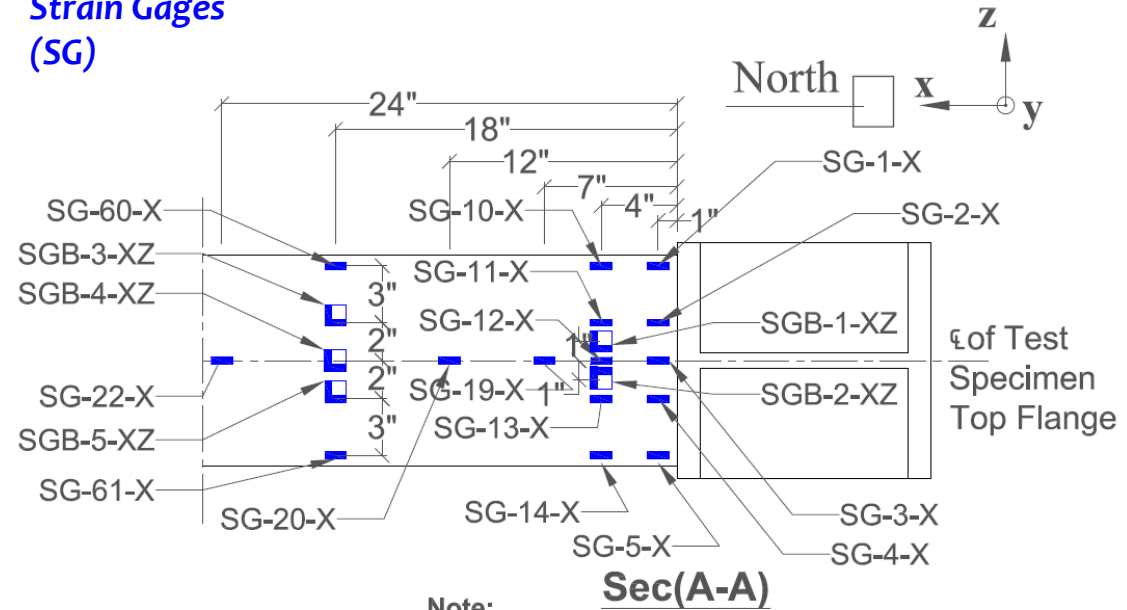
Linear variable differential transformer (LVDT)



Linear potentiometer (LP)



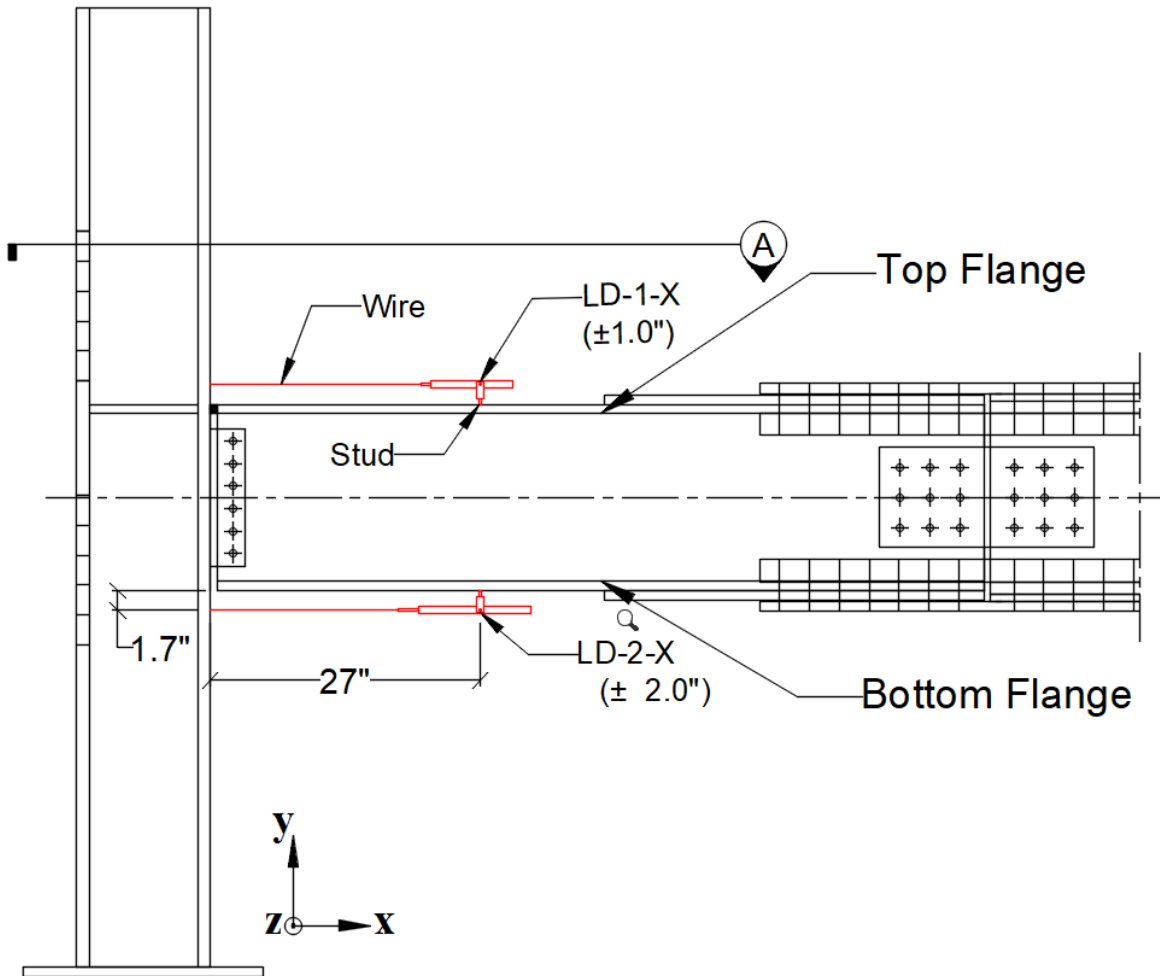
Strain Gages (SG)



Instrumentation plan per test (varies)

Instrument	Count
LVDT	33
LP	7
Axial strain gage	55
Rosette gage	5
Biaxial gage	6

Calculated Responses



LVDT's to measure the deformation

Axial Deformation at girder centroid

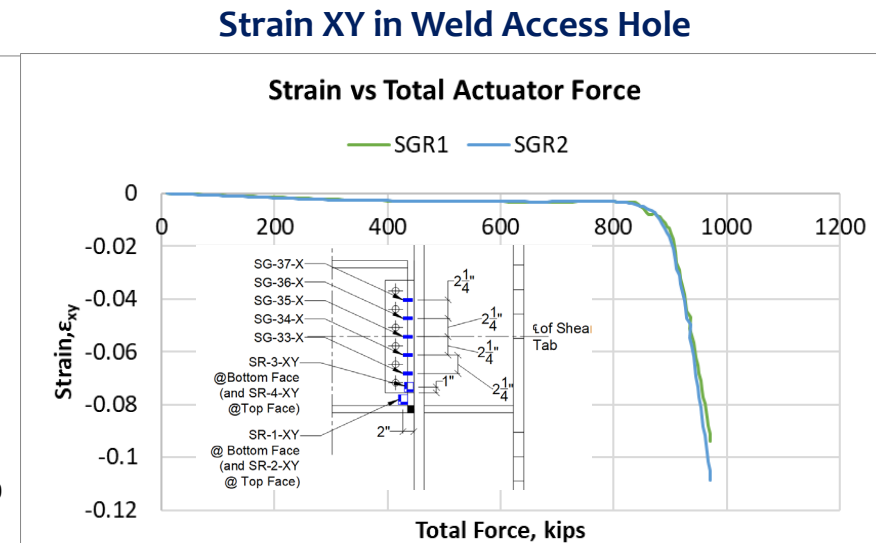
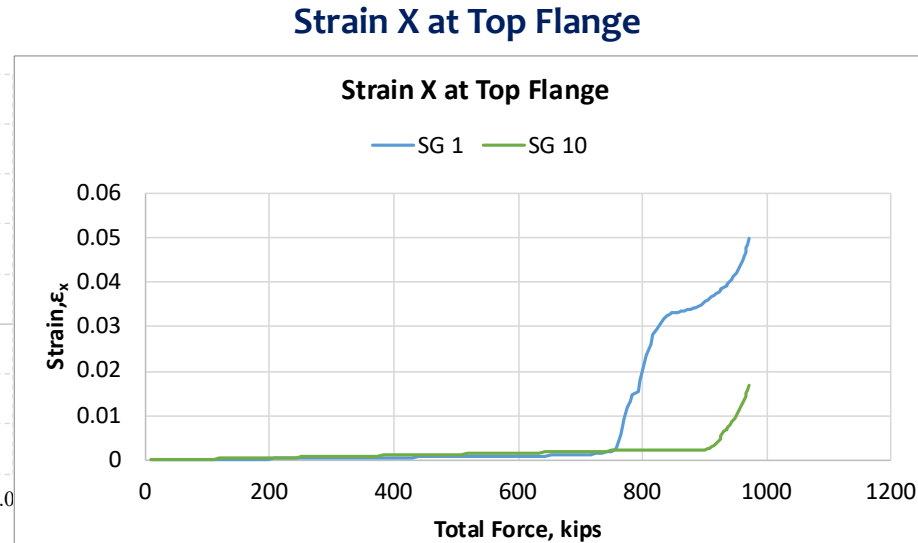
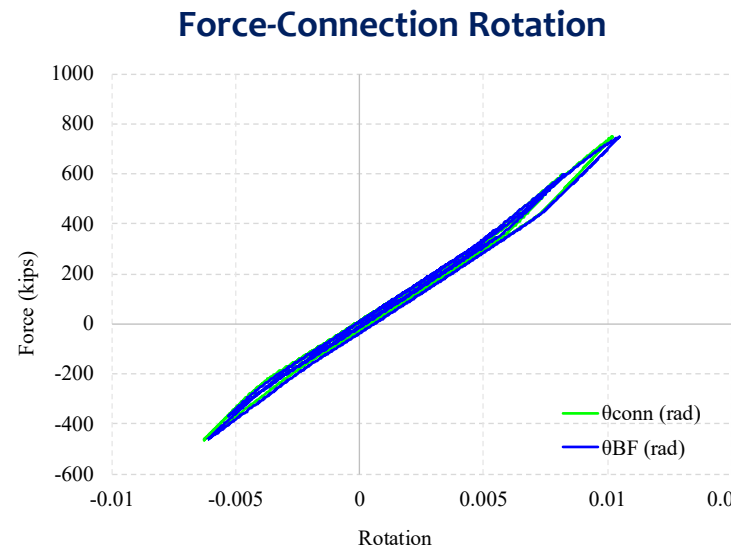
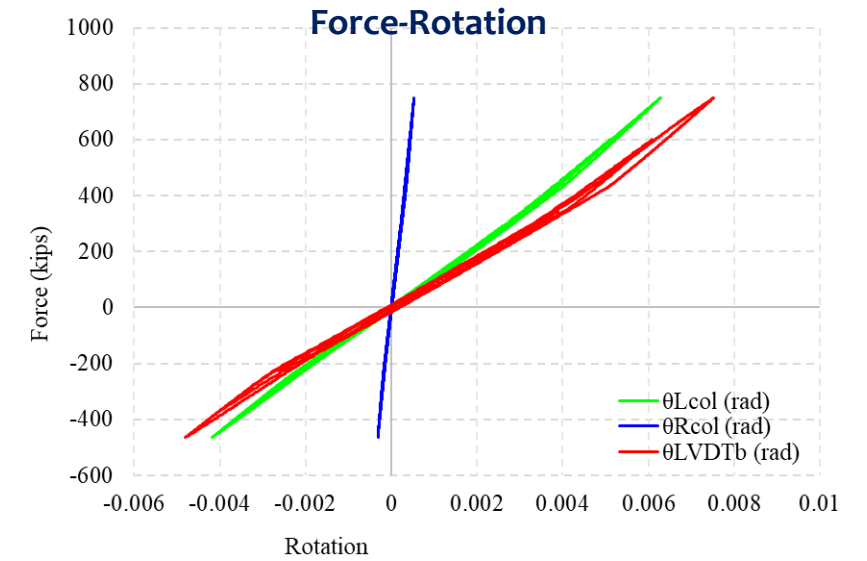
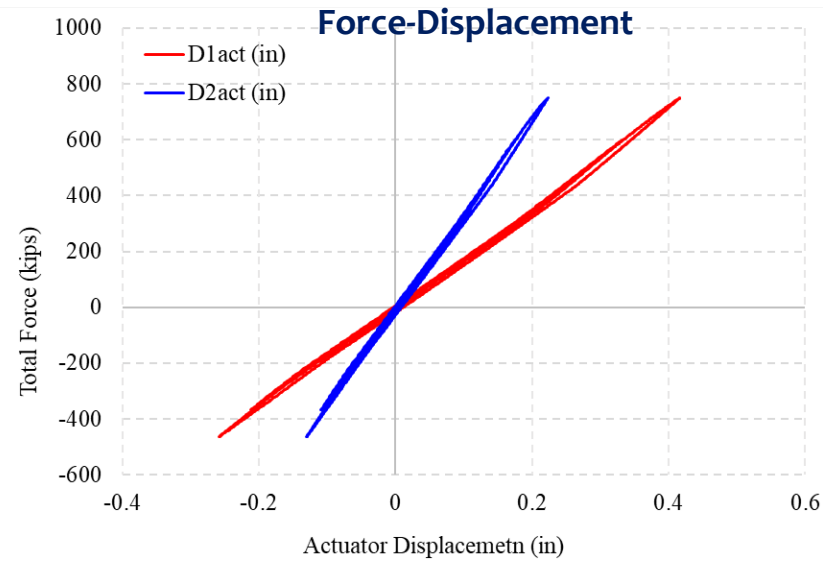
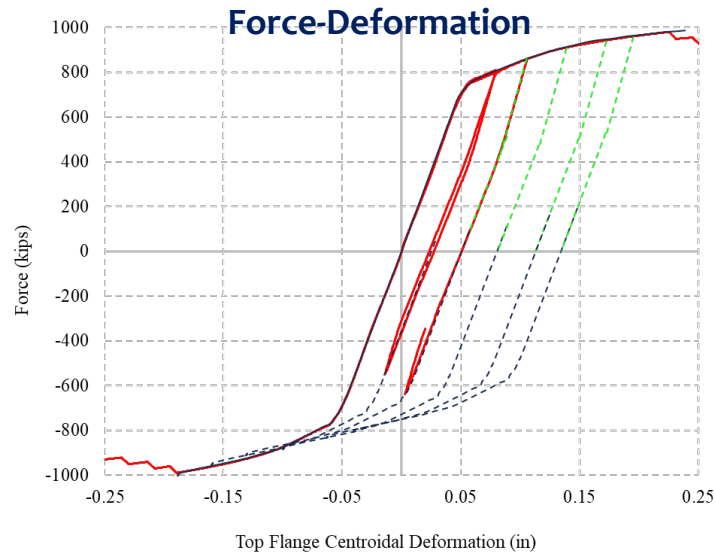
$$\delta_c = \frac{LD1_X + LD2_X}{2}$$

Rotation of the girder cross section (positive when bottom flange open)

$$\theta_c = \frac{LD2_X - LD1_X}{h'}$$

h' = vertical distance between LD 1-X and LD 2-X = $18.6 + 1.7 * 2 = 22''$

Test Day Display Board



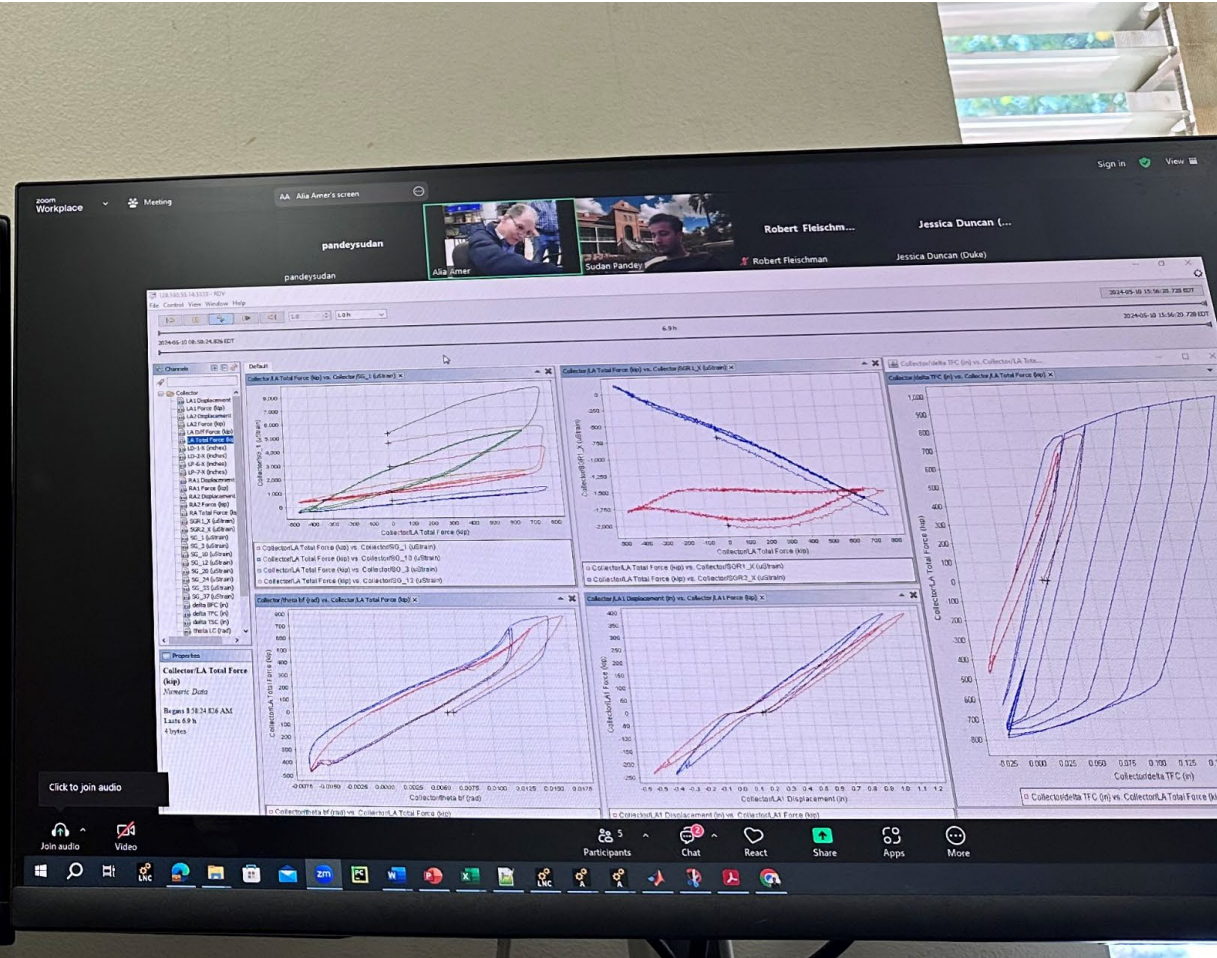
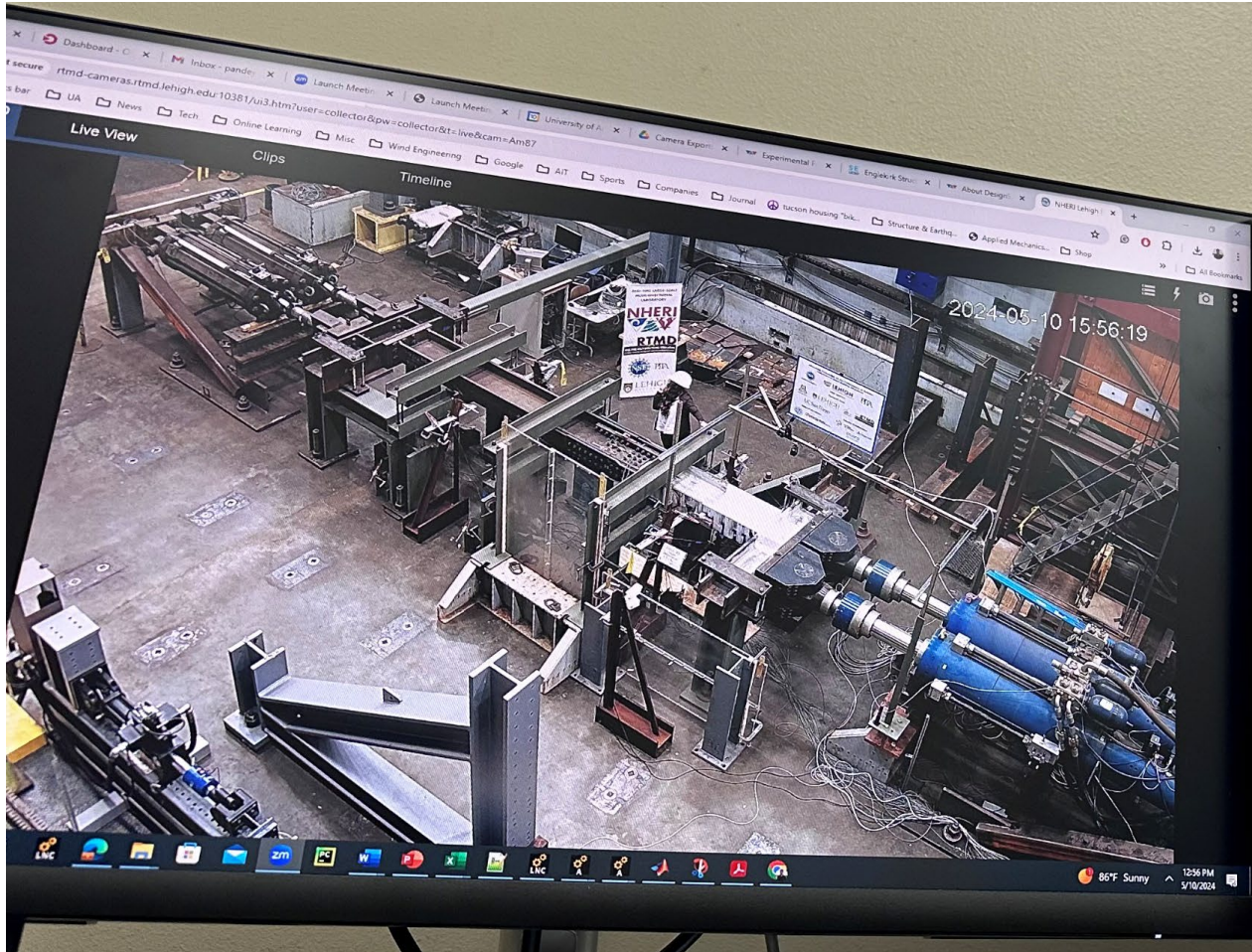
Control Room



Virtual Participation

Real time live-streamed feed

Live display board (via Zoom)



Challenges

- *Control of two pairs of actuators*
- *Force Controlled vs Displacement (or Deformation) Controlled*
- *Cyclic loading (Force/Displacement controlled) in presence of imposed rotation on the reaction column*
- *Loading with predetermined histories of force and rotation*

Loading Protocols



Cyclic Collector Force
w/o Column Rotation

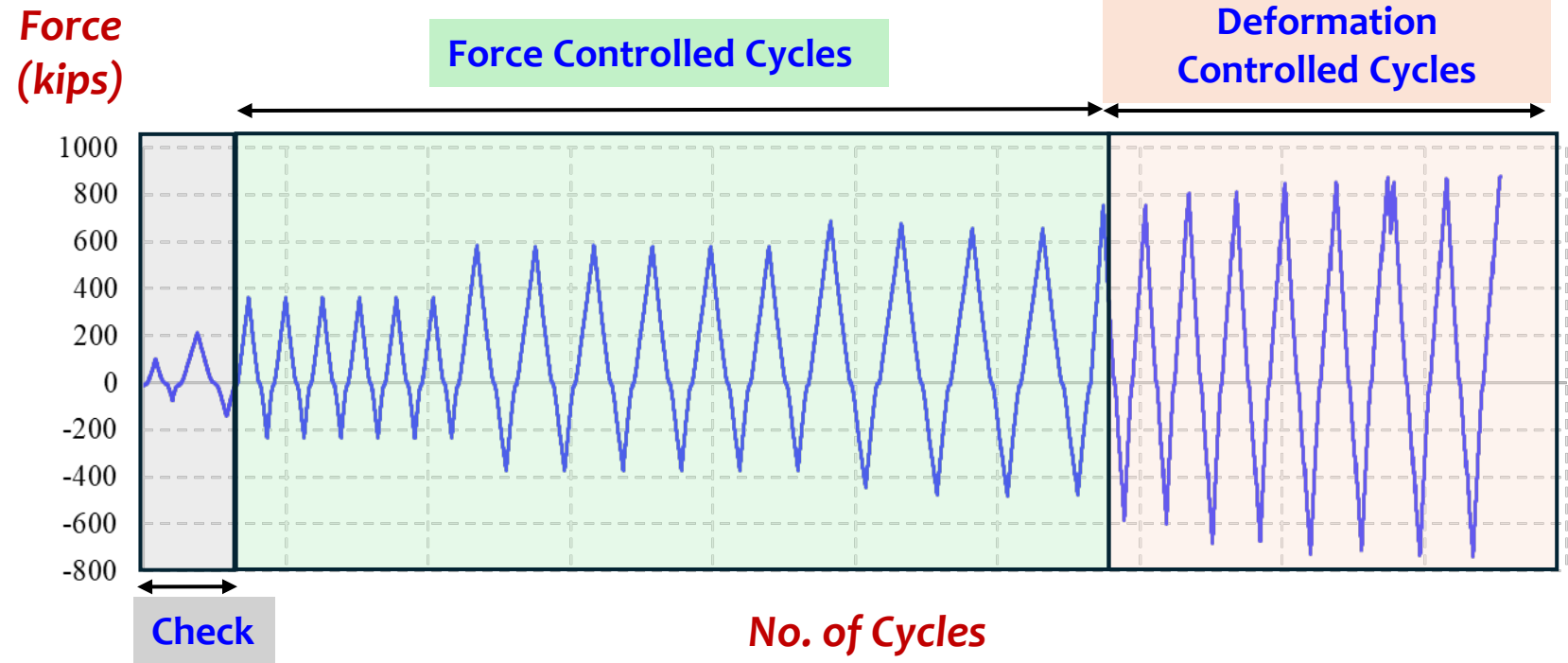
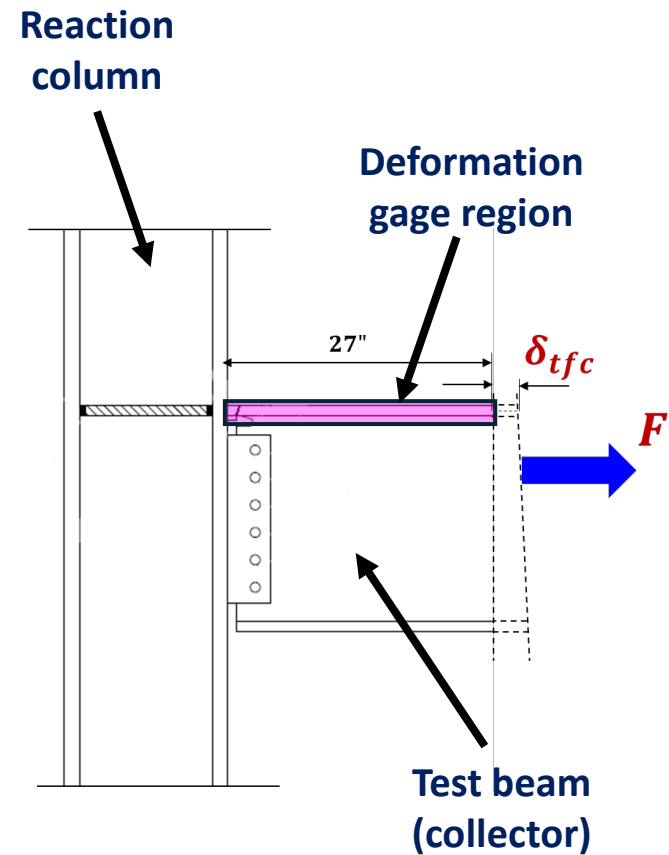


Cyclic Collector Force
w/ Column Rotation

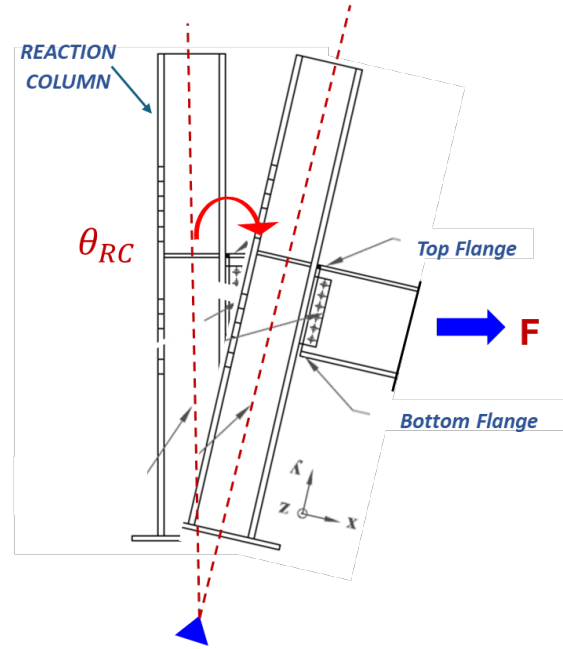


Collector Seismic
Demands

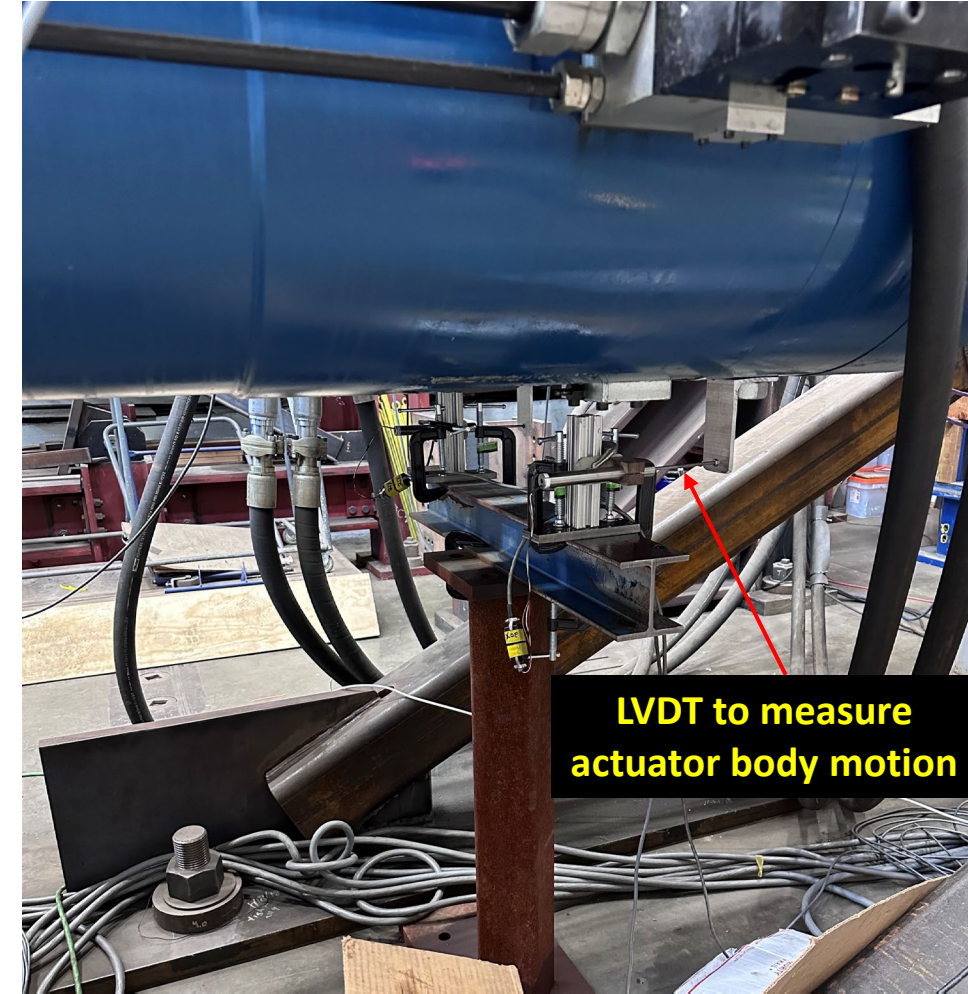
Loading Protocol: Cyclic Collector Force



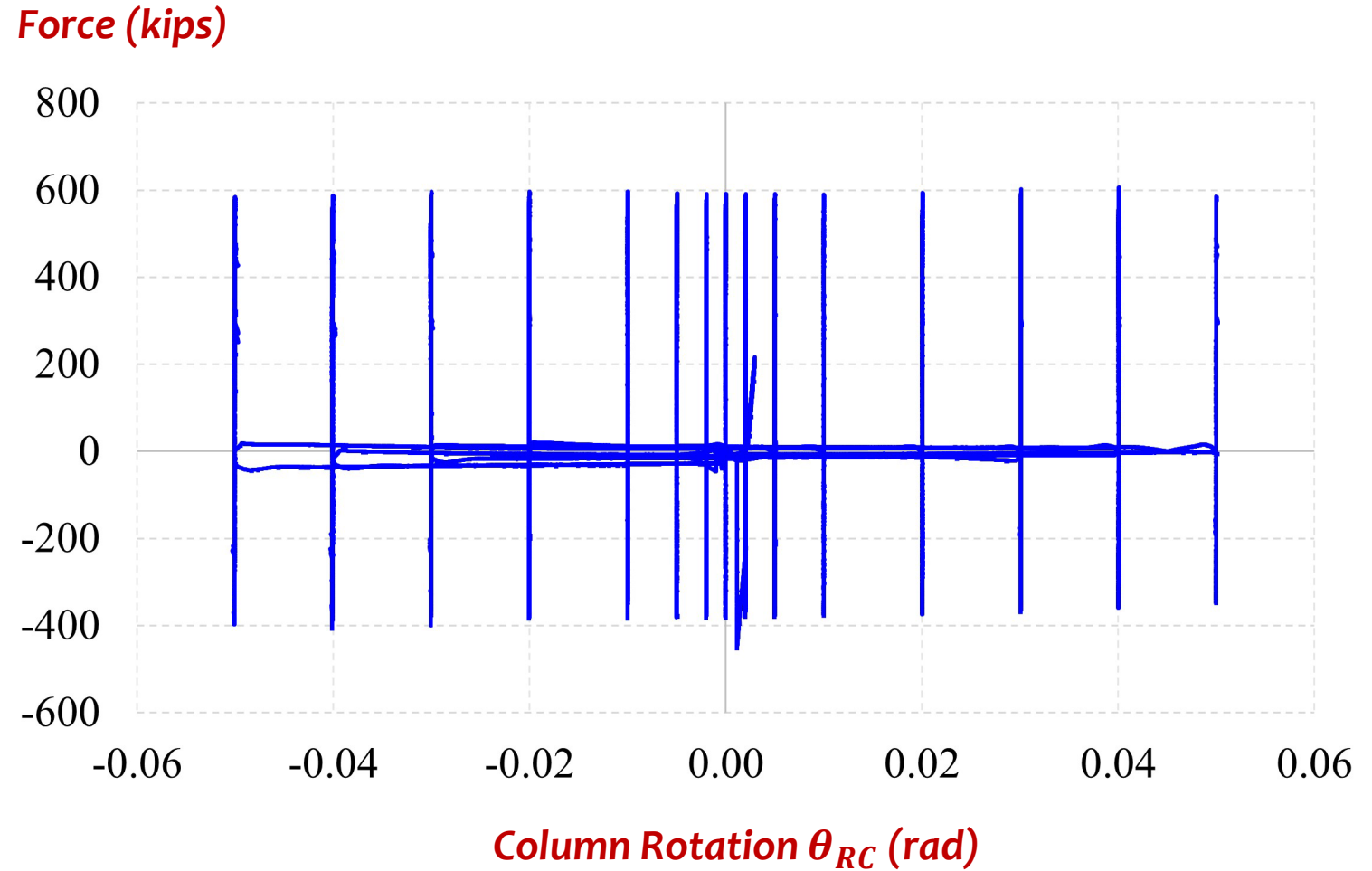
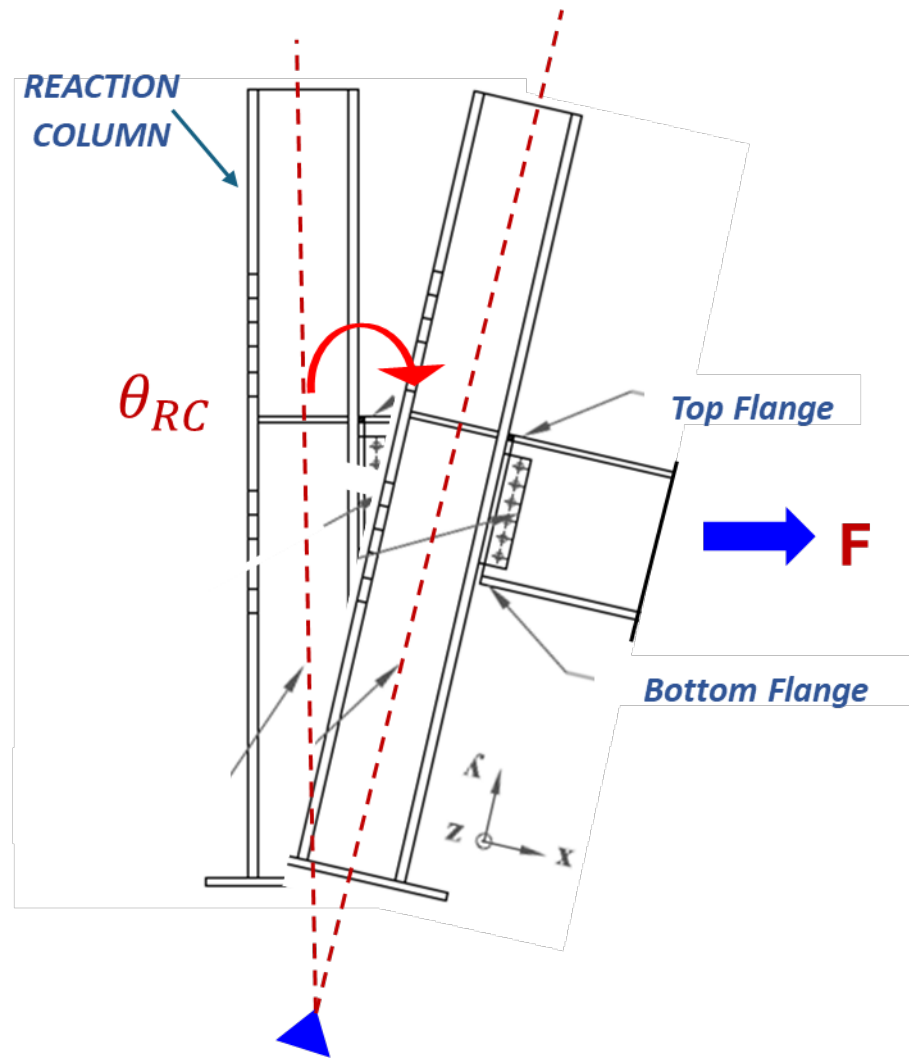
Imposing Column Rotation



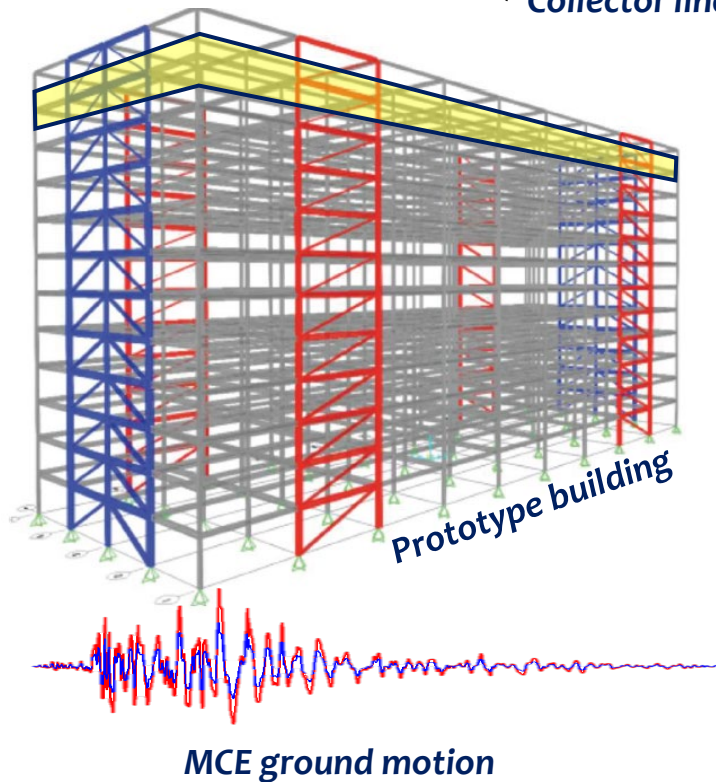
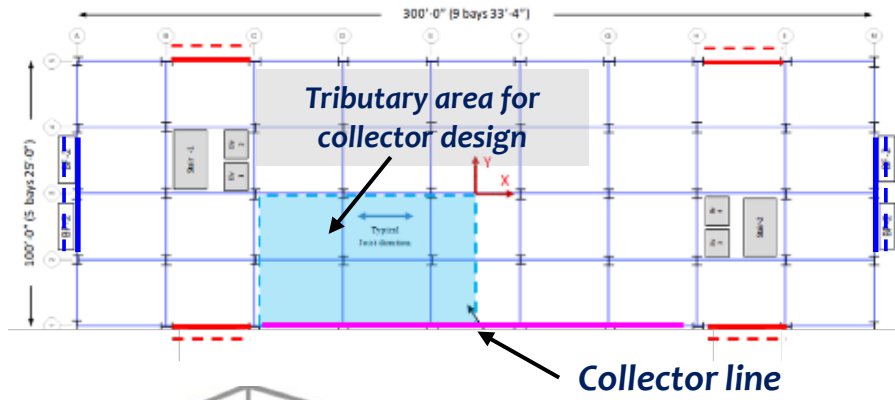
- Assuming rigid body rotation, reaction column rotation was computed using measurements from two locations on the reaction column
- The application of large forces led to measurable displacement in the actuator bodies
- Actuator body motion was compensated for in rotation calculations.



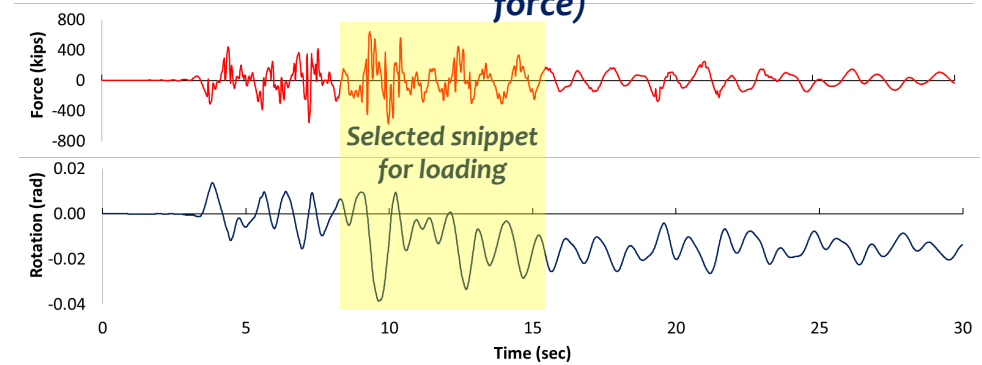
Loading Protocol: Cyclic Collector Force w/ Rotation



Loading Protocol: Collector Seismic Demand

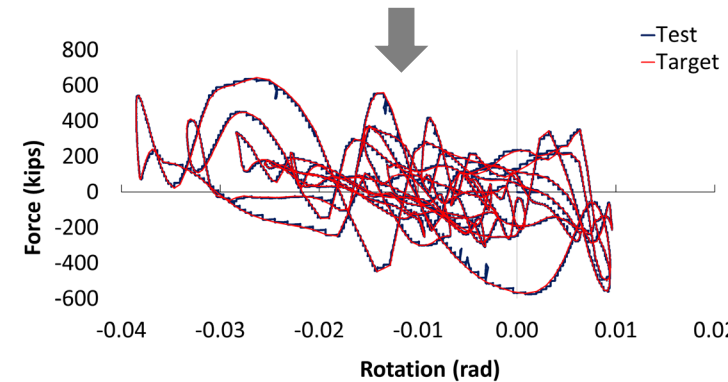


Collector force and frame rotation at the 12th floor (scaled force)



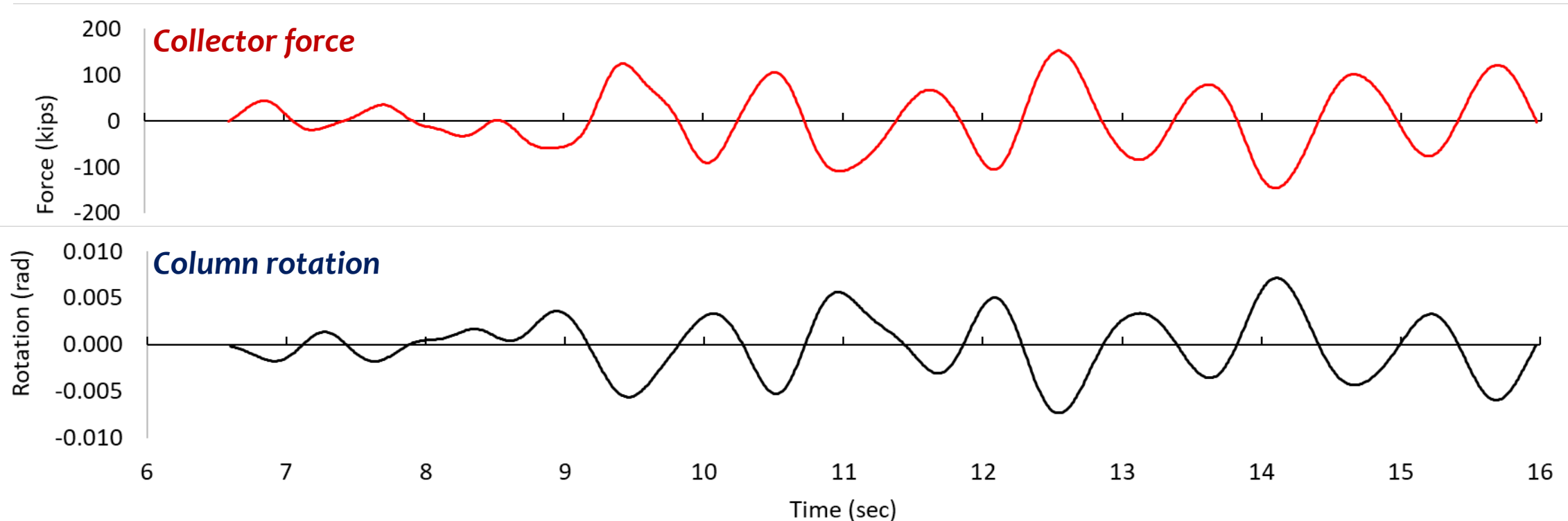
Reaction column

Loading column

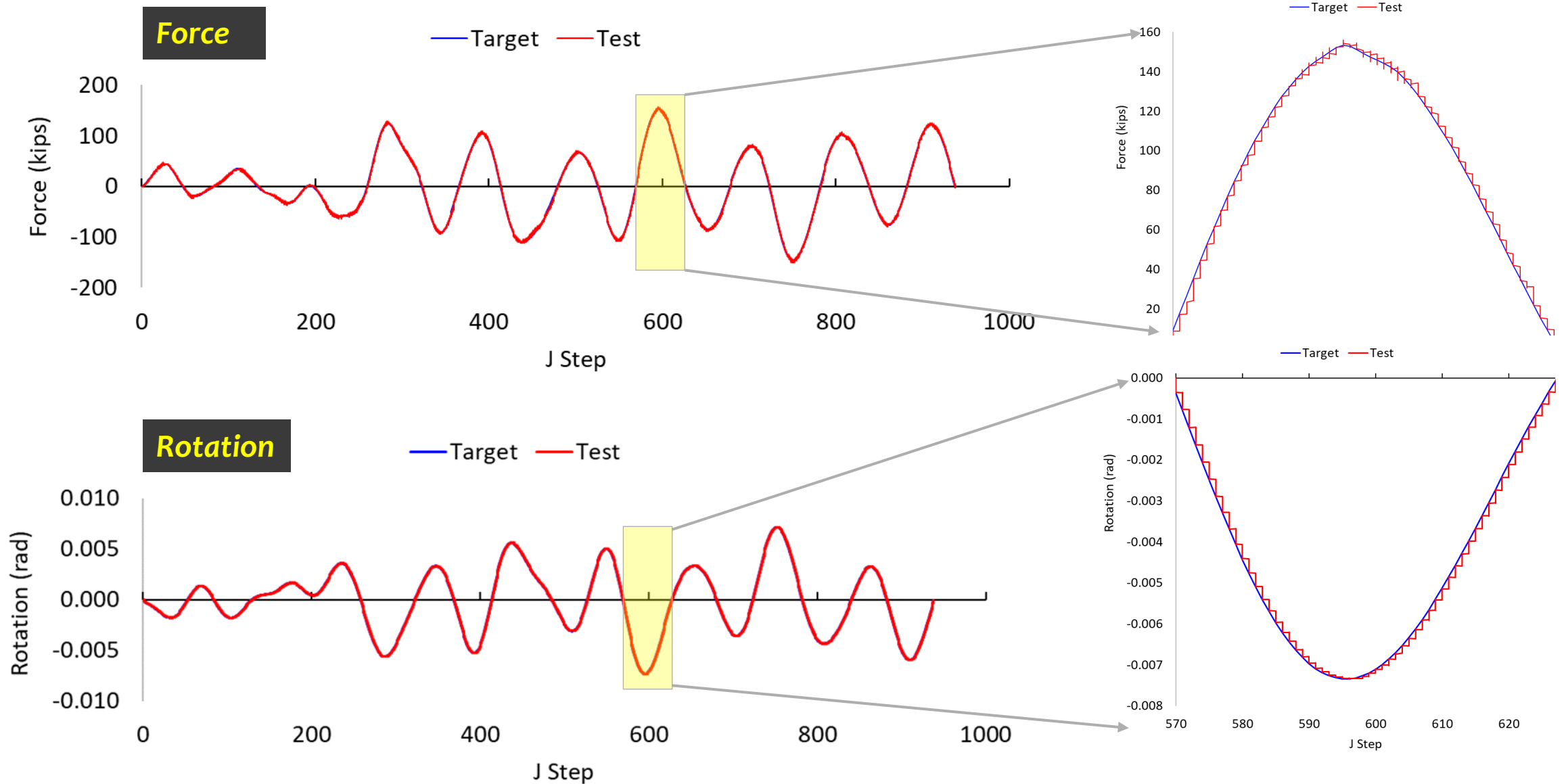


Development of Loading Control

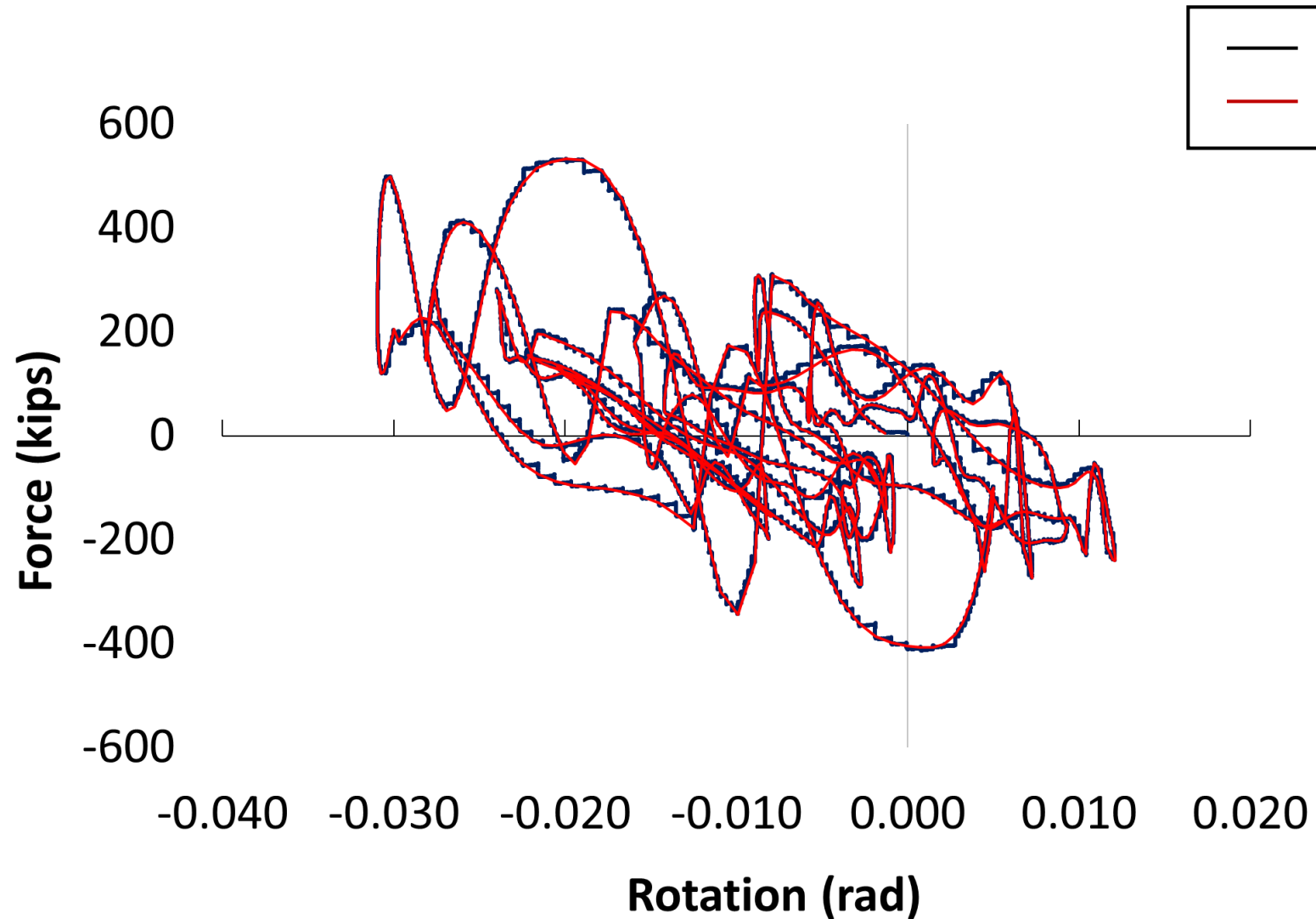
- Loading of predetermined time histories
- Simultaneous loading: Imposing **rotation** on the **reaction column** and applying **collector force** on the **loading column**



Comparison of Target and Test Responses



Comparison of Hysteretic Orbit



Videos

Test Data and Recordings

Test data and recording are distributed via shared drive

NHERI Project - AZ Coll... > COLLECTOR TESTING ... > 03 TEST ▾

Type ▾ People ▾ Modified ▾ Source ▾

Name ↑

01 Data

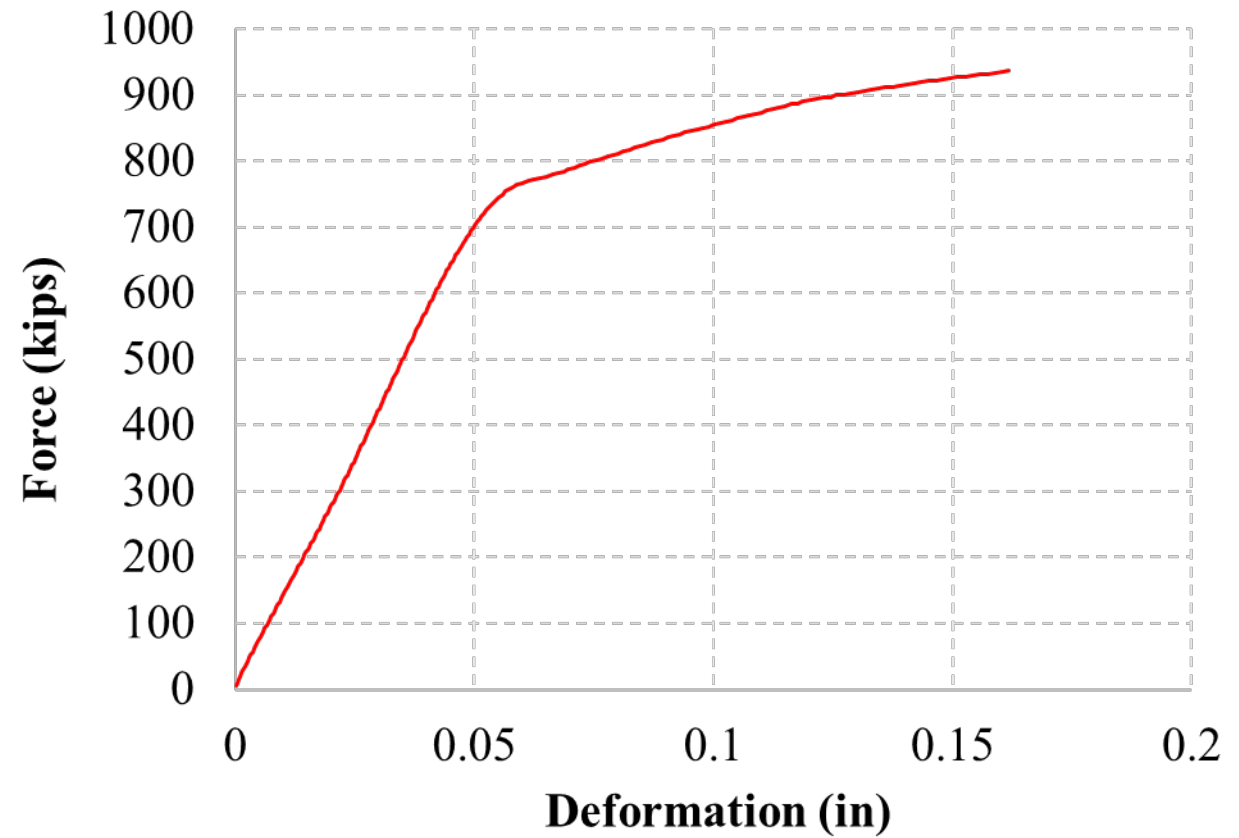
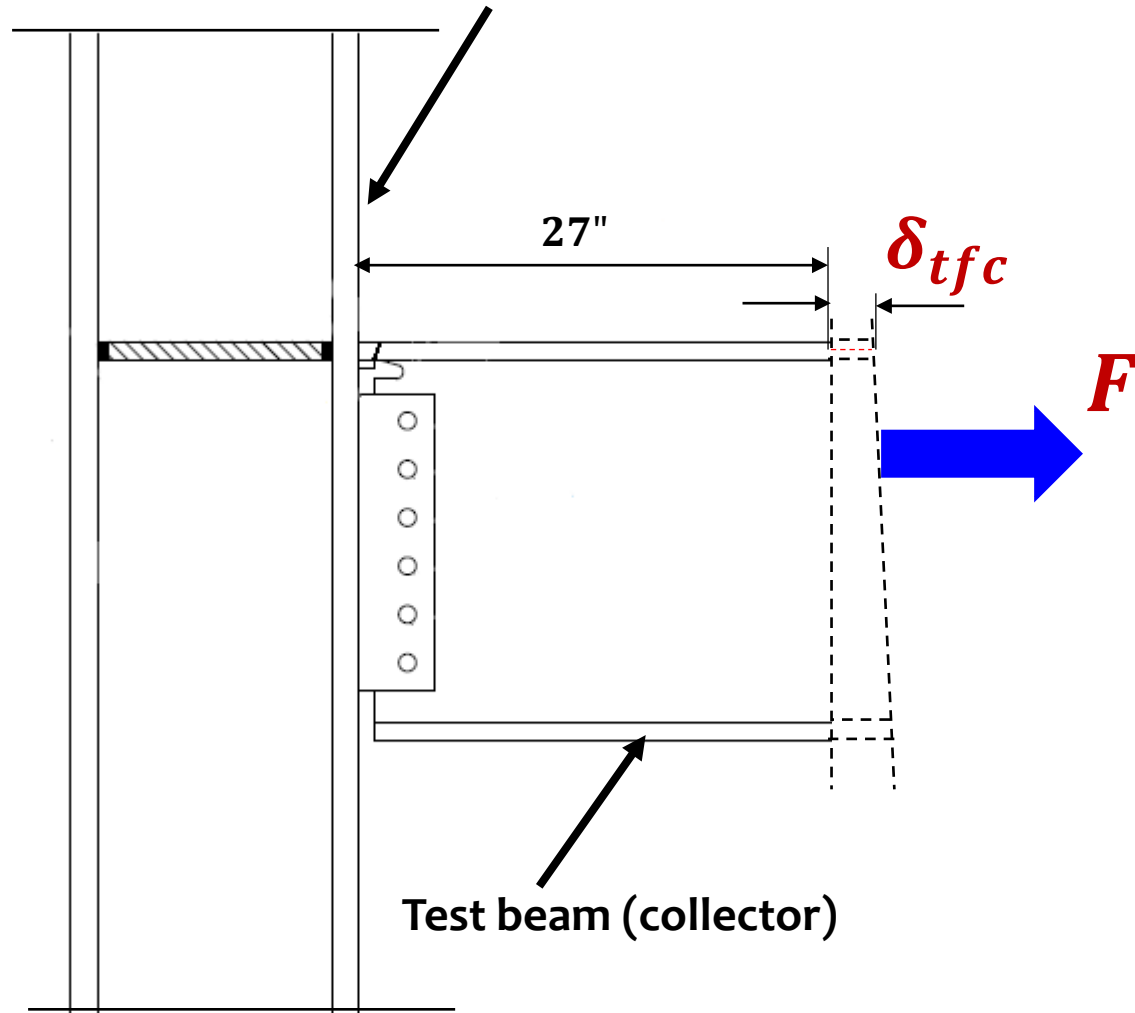
02 Recordings

03 Presentation



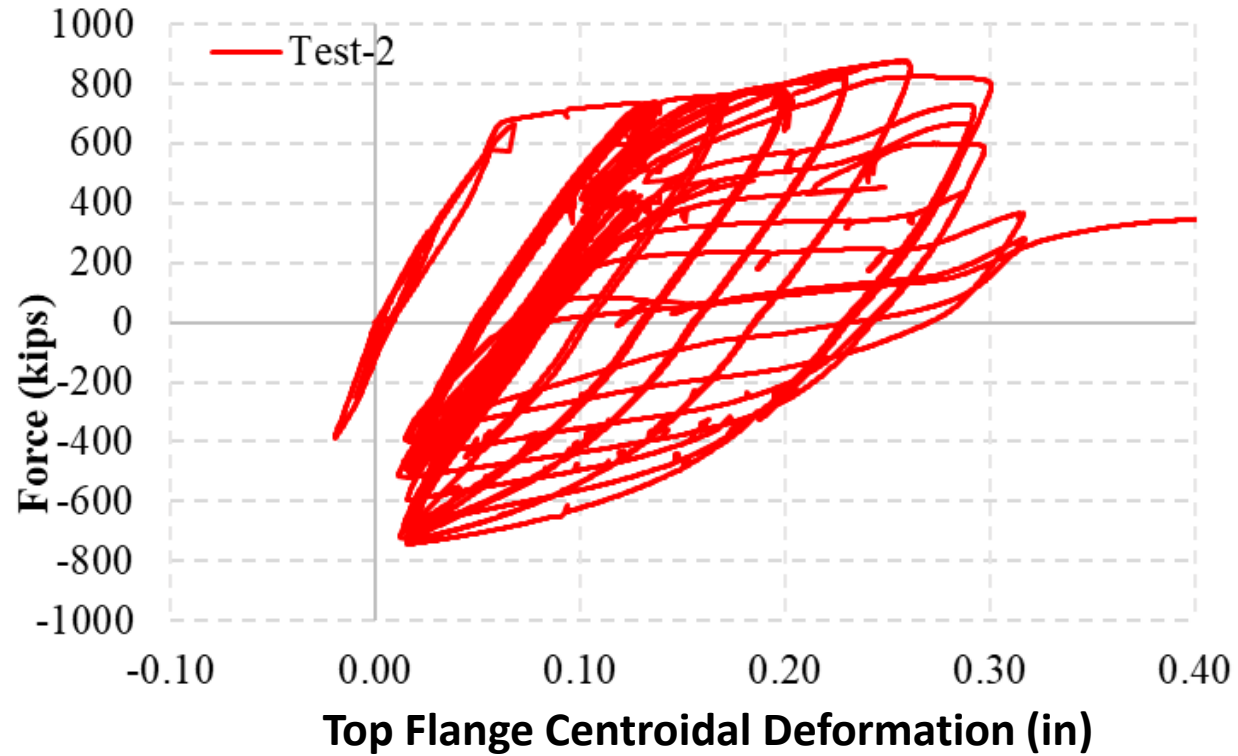
...	>	03 TEST	>	01 Data ▾
Type ▾	People ▾	Modified ▾	Source ▾	
Name	↑			
TEST 1 - TFW3				
TEST 2 - TFW2				
TEST 3 -TFW1				
TEST 4-AFW1				
TEST 5-AFW2				

Collector Connection Behavior: TFW

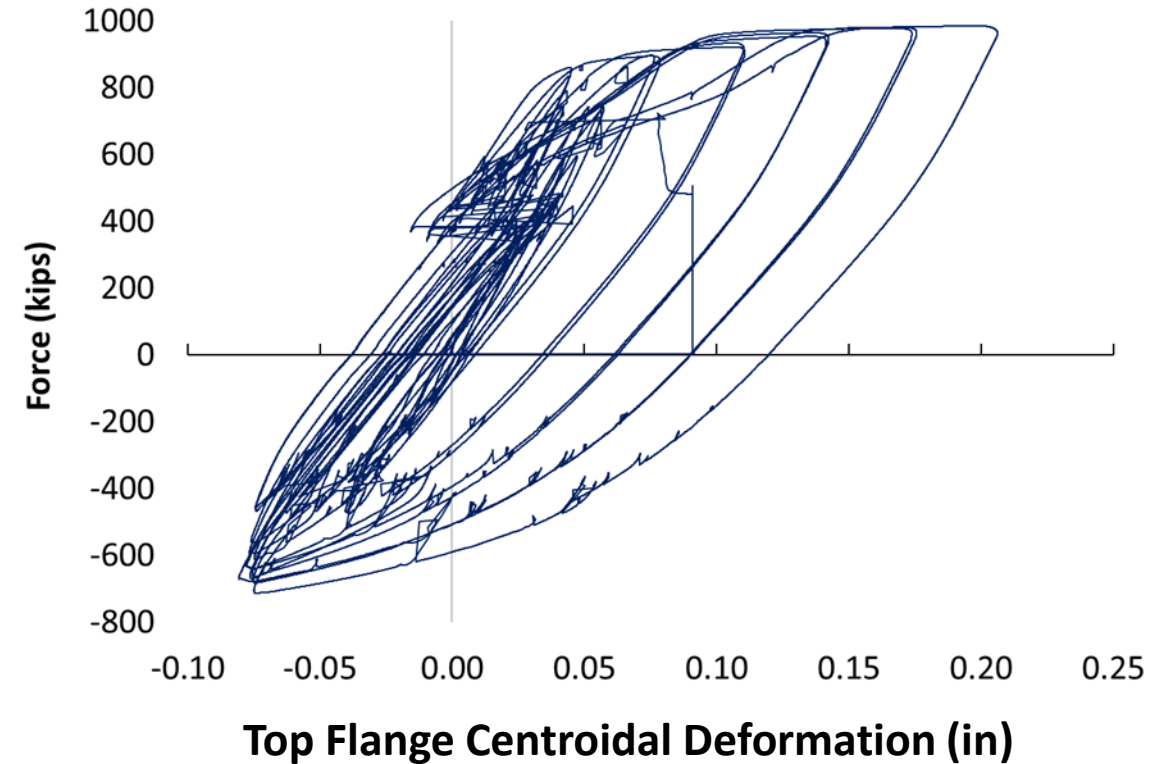


Key Results: TFW Connection Behavior

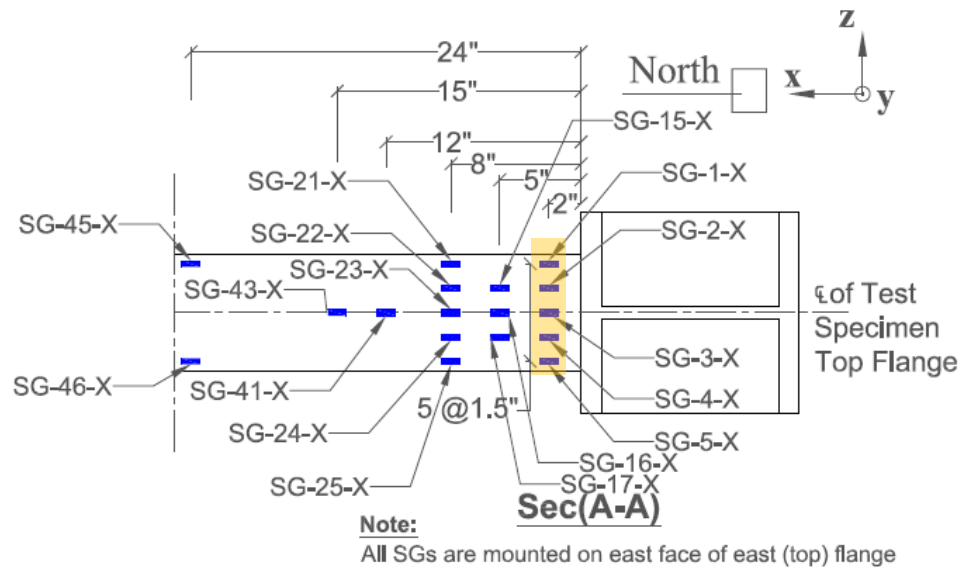
Test -2



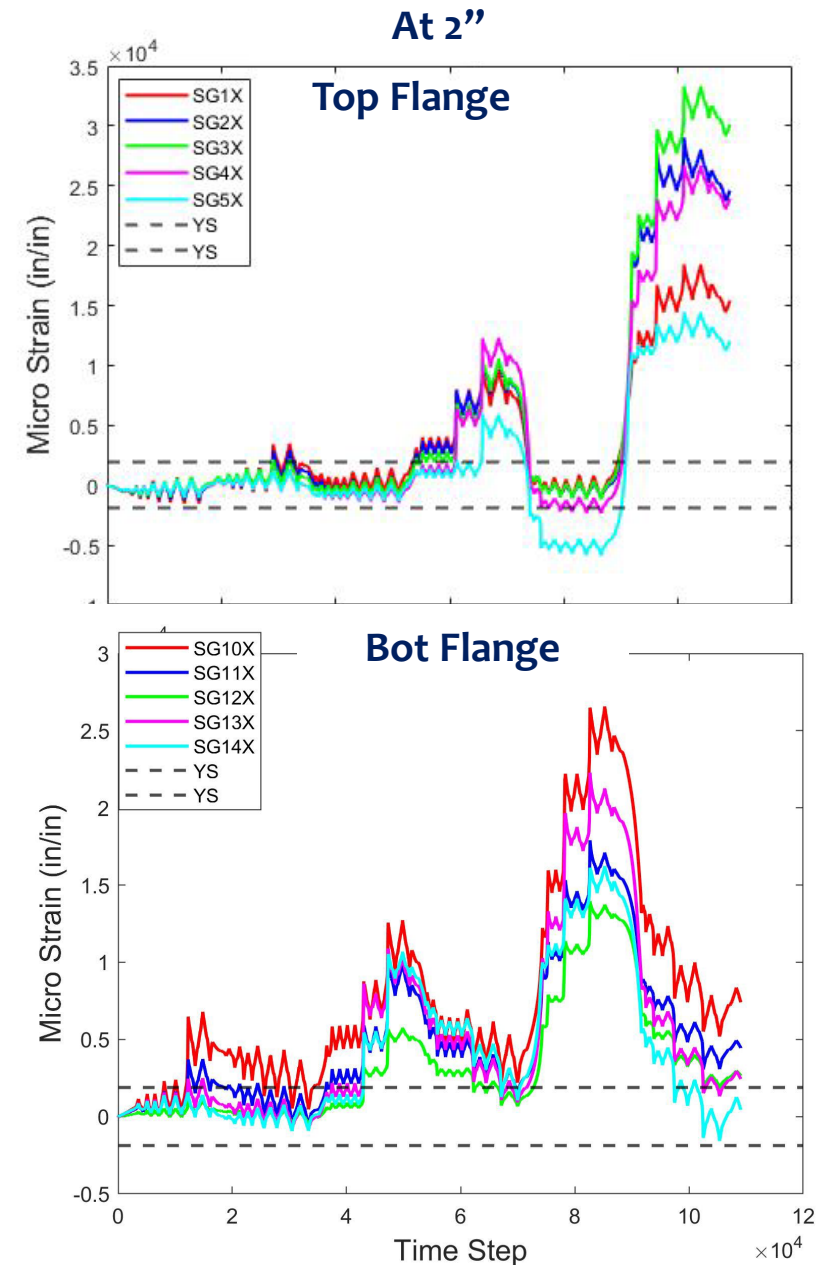
Test -3



Key Results: Connection Region Strain

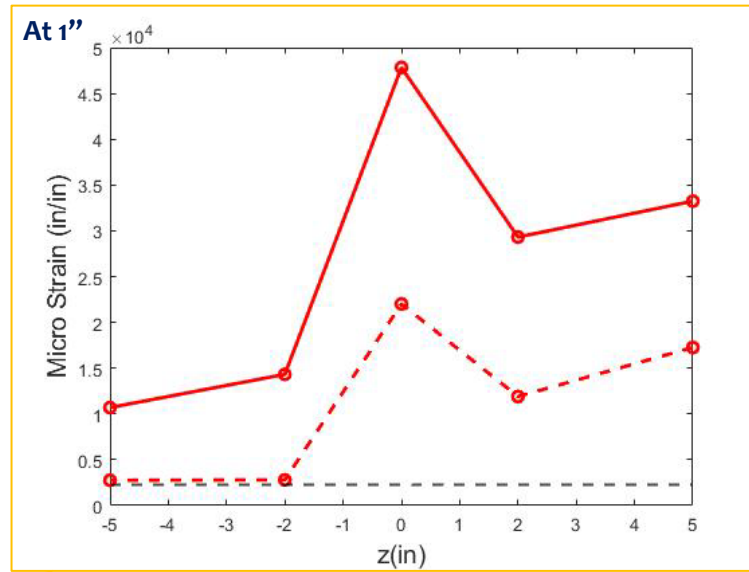


Instrumentation Plan on Top Flange
(same layout on the bottom flange for AFW specimen)

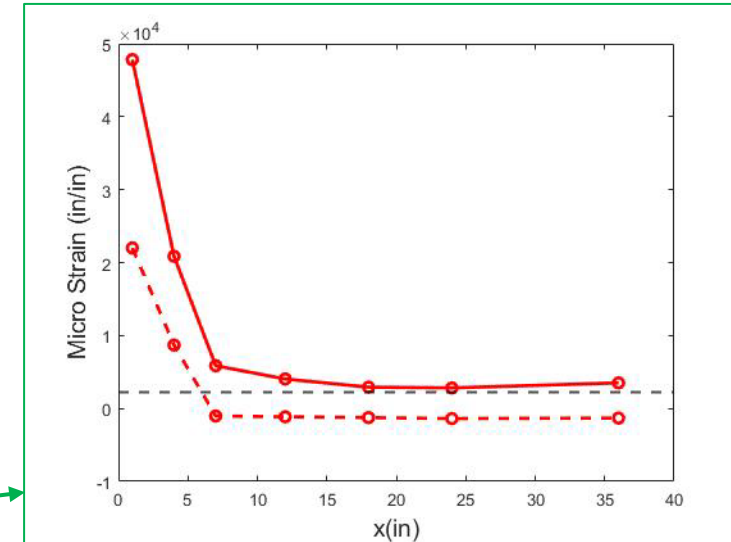


Key Results: Instantaneous Strain Profile

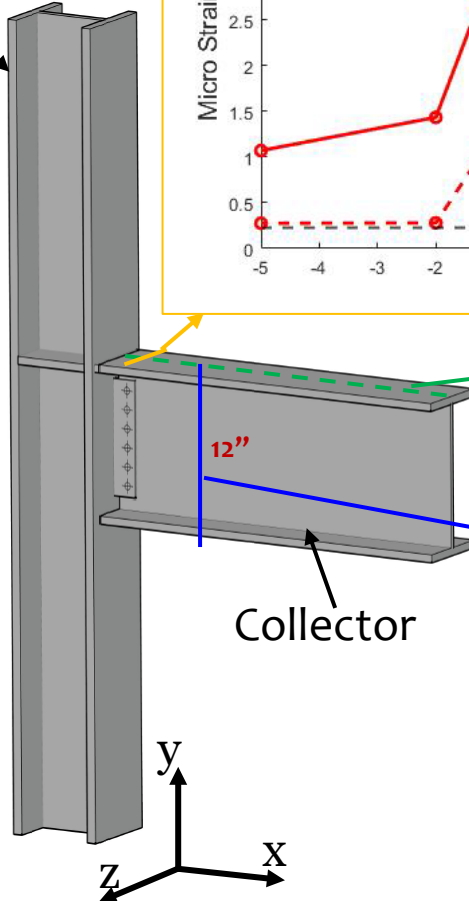
Profile across the transverse direction on TF



Strain profile on the longitudinal direction on the top flange

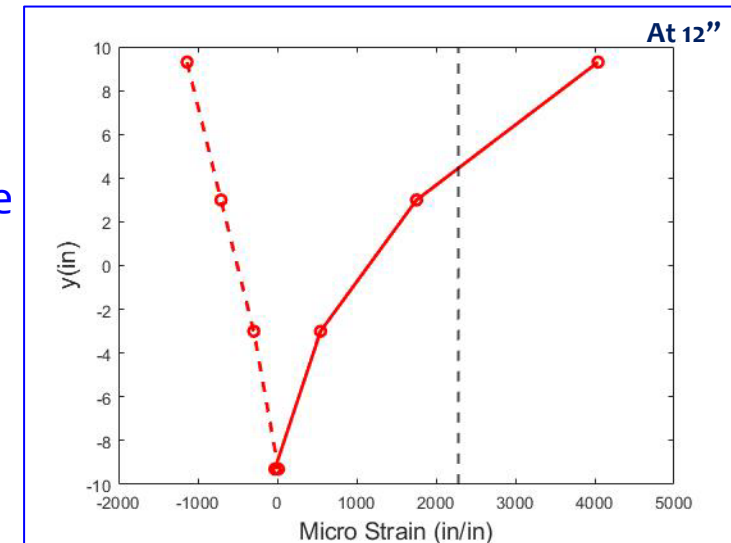


Reaction Column



Collector

Profile across the cross section of the collector



Failure Mechanism: TFW (Test-2)

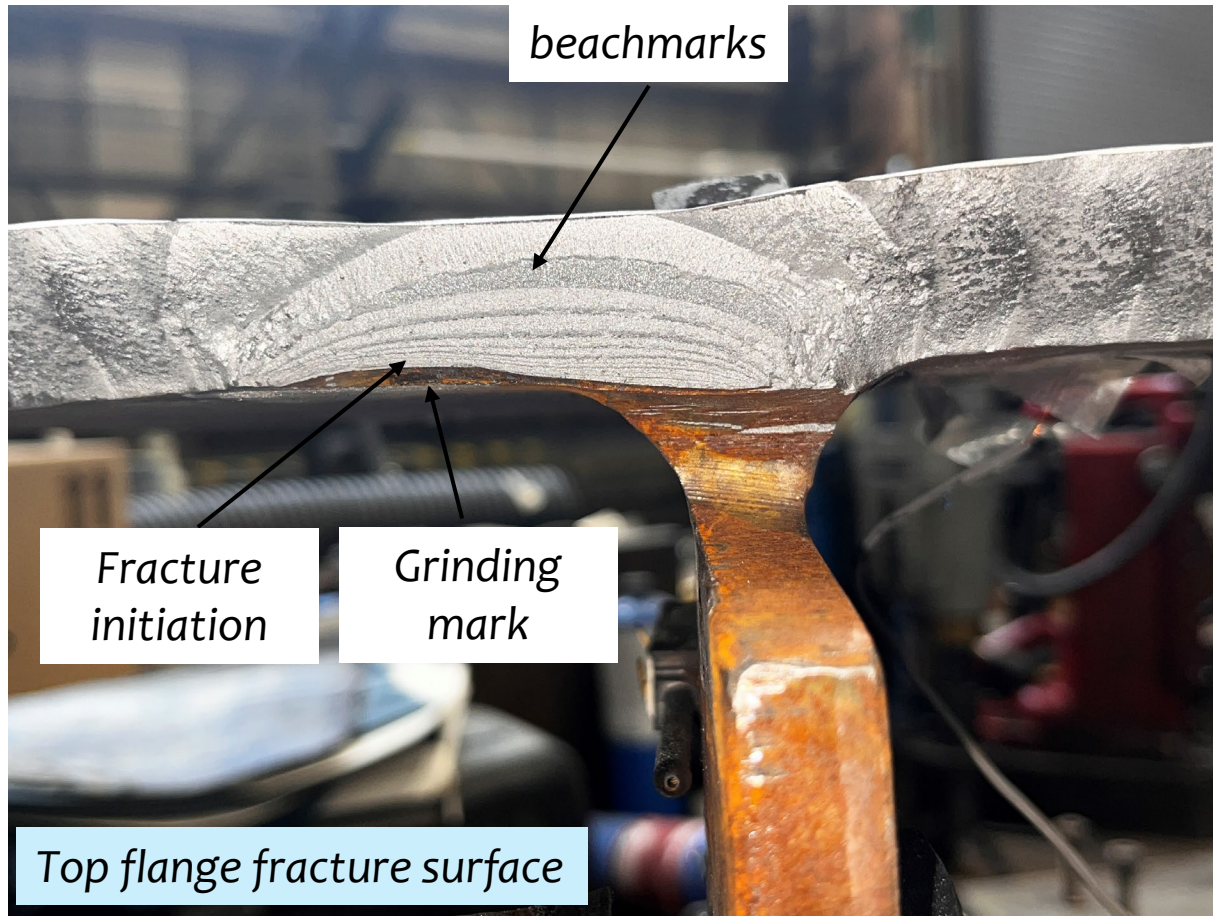
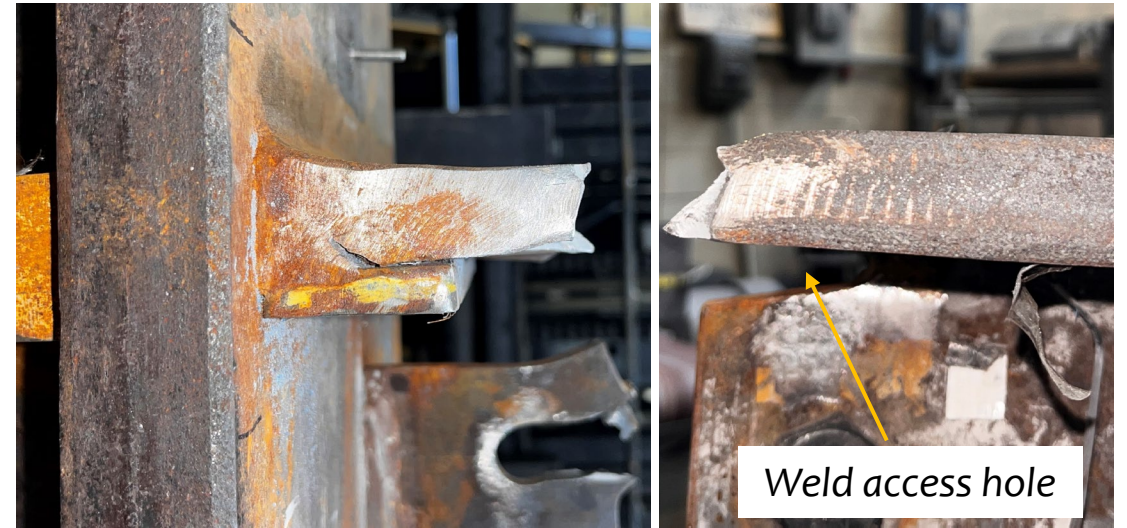


Fig: Test beam top flange



Observation:

- Ductile failure started from the grinding mark
- Grinding marks are a common fabrication error that occurs from the grinding of edges during weld access hole preparation
- The crack initiated from the interior surface of the top flange at the location of a grinding mark and propagated through the thickness at the mid-region of the flange, as indicated by the beach marks. This suggests the crack grew under cyclic loading. Eventually, the crack extended across the entire flange, resulting in a complete fracture.

Summary

- *Successfully applied various desired loading configurations to the collector connection*
- *Successfully completed testing of five large-scale collector connections.*
- *Currently working on four journal articles based on a large-scale experimental testing program.*